

sloper.fit -- CALIBRATION TEST SHEET & PATTERN OVERVIEW

GARMENT: WOMEN'S CLASSIC TROUSER BLOCK UK 18 | PROFILE: UK 18 / US 14 / EU 46 (Plus / 2XL) | SEM ALLOWANCE: 11mm



PHYSICAL SCALE VERIFICATION INSTRUCTIONS FOR SEWERS

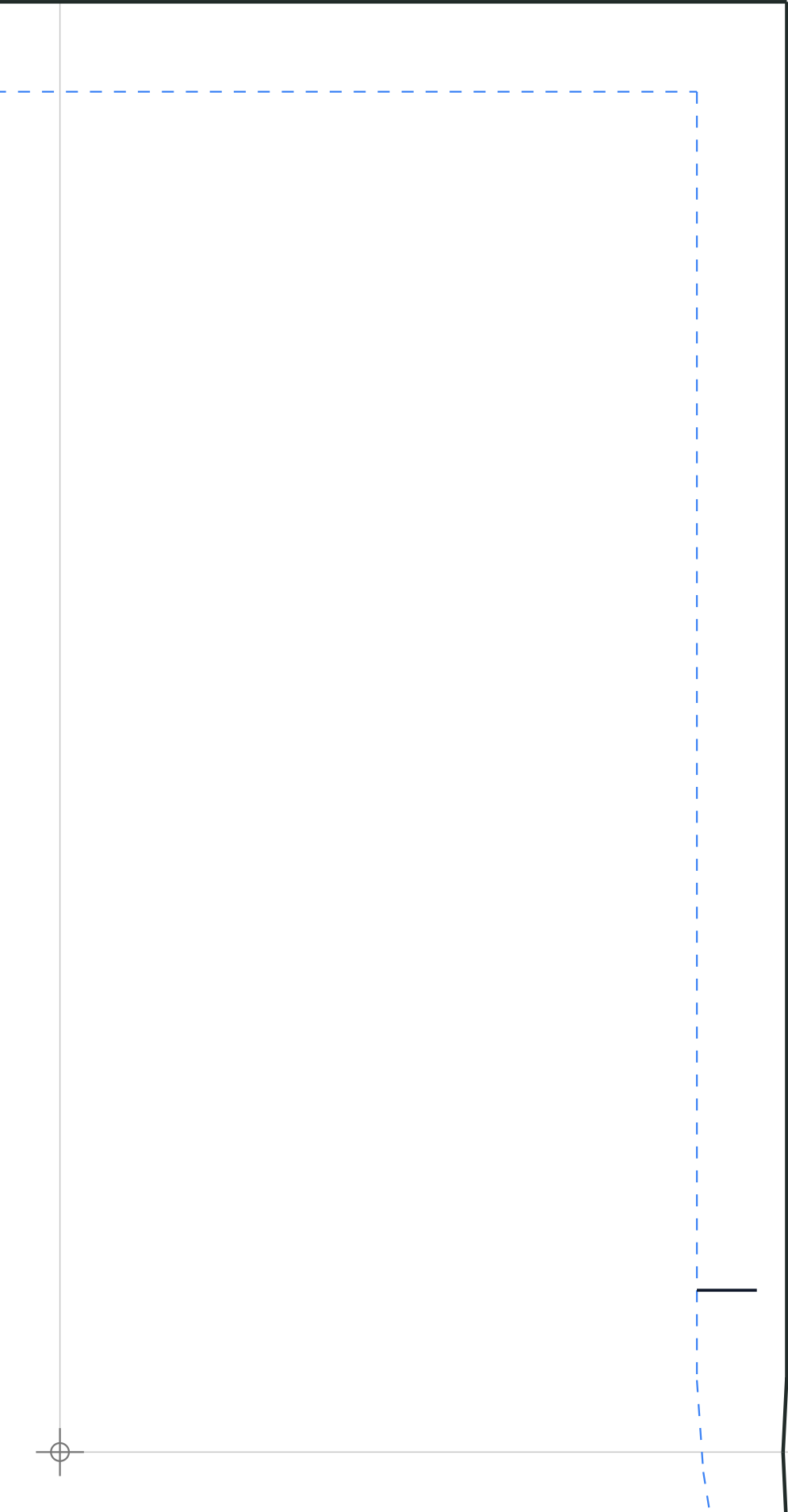
- 1. Printer Setup:** Print this Page 1 alone. In your printer dialogue, set Page Scaling to "Actual Size" or "100%". Turn OFF "Fit to Printable Area" or "Shrink oversized pages".
- 2. Ruler Check:** Measure the outer black box above with a physical millimeter ruler. It must measure exactly 100 mm x 100 mm (10.0 cm / 3.94 in). If off by even 1-2mm, the garment will fit incorrectly.
- 3. Print Pattern:** Once 100mm scale is verified, proceed to print Sheets 2 through 56 (the 11 x 5 pattern tile grid).

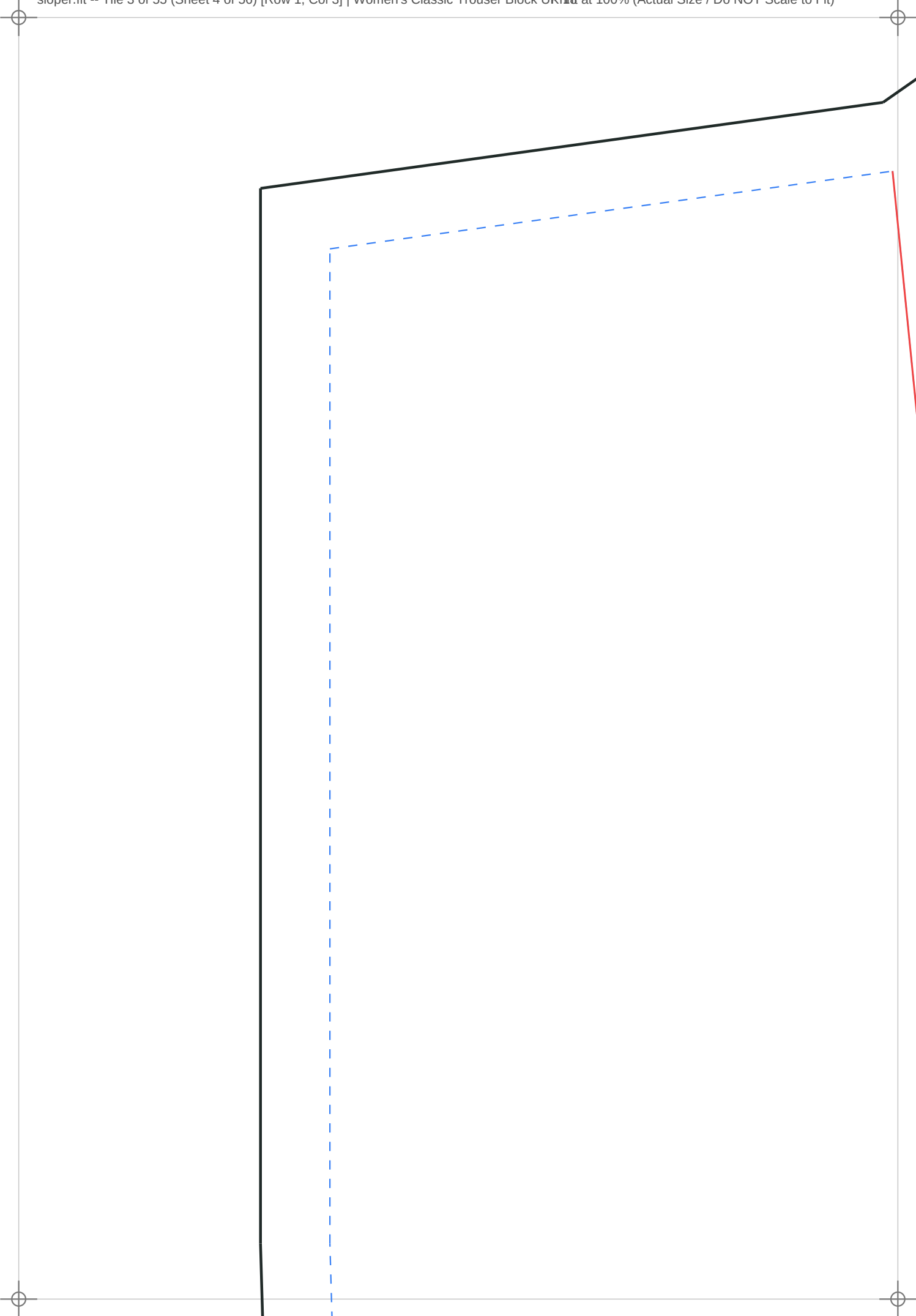
PATTERN TILE ASSEMBLY GRID (11 COLUMNS x 5 ROWS = 55 TILES)

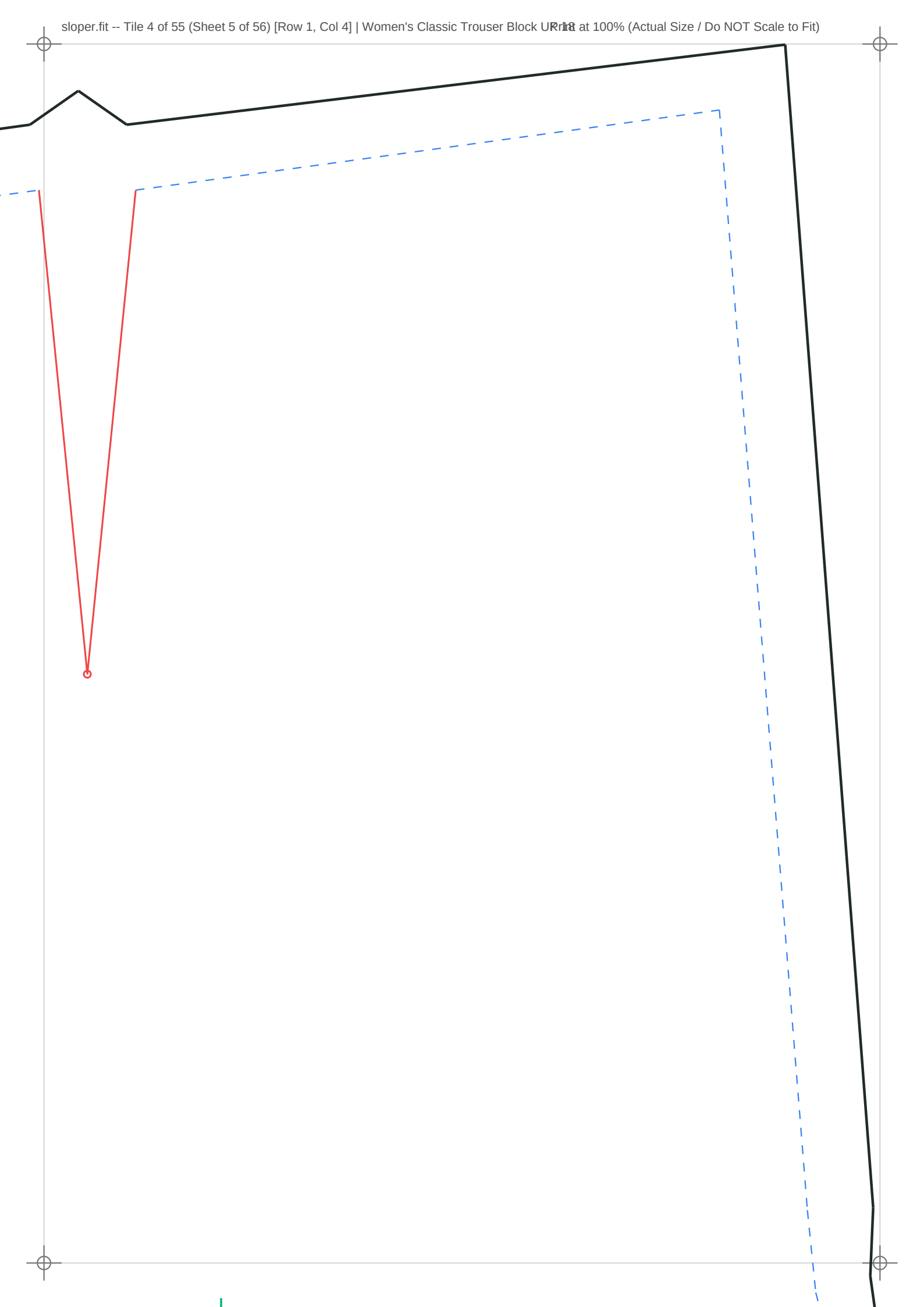
Trim right and bottom border lines along dashed cutlines. Align corner crosshairs and tape sheets together in numerical sequence:

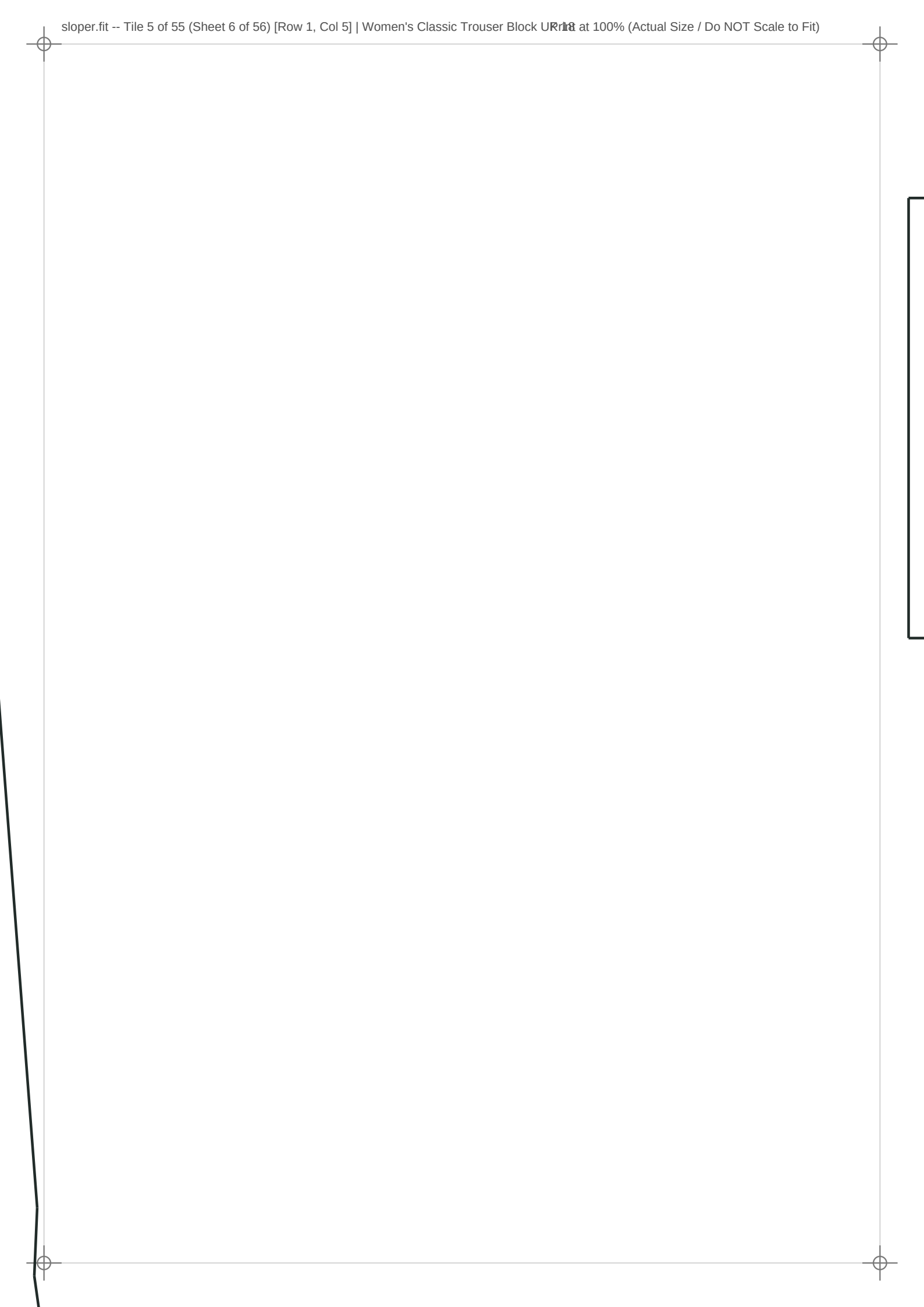
p.2	p.3	p.4	p.5	p.6	p.7	p.8	p.9	p.10	p.11	p.12
p.13	p.14	p.15	p.16	p.17	p.18	p.19	p.20	p.21	p.22	p.23
p.24	p.25	p.26	p.27	p.28	p.29	p.30	p.31	p.32	p.33	p.34
p.35	p.36	p.37	p.38	p.39	p.40	p.41	p.42	p.43	p.44	p.45
p.46	p.47	p.48	p.49	p.50	p.51	p.52	p.53	p.54	p.55	p.56





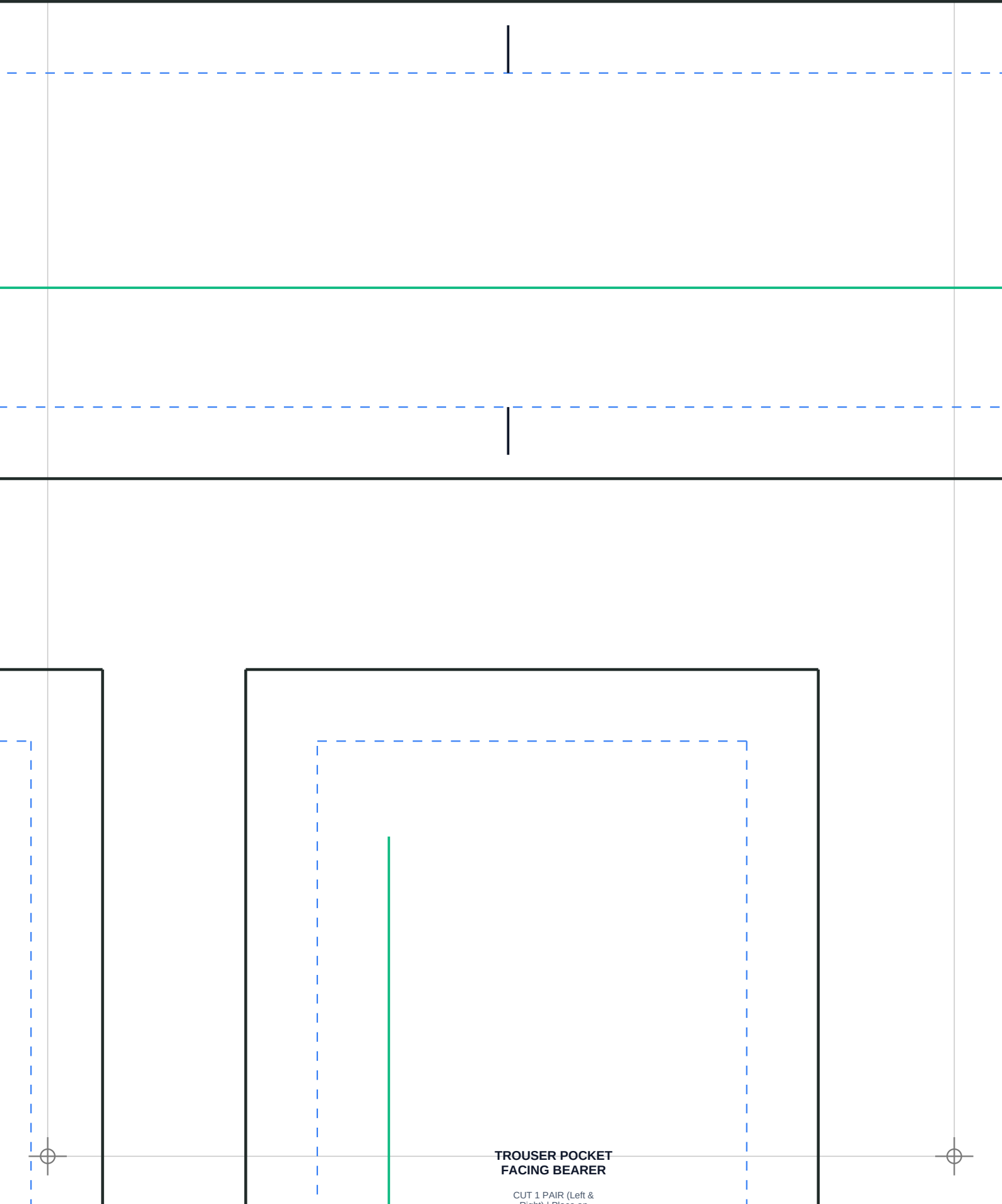








TROUSER SLANT POCKET BAG



TROUSER POCKET
FACING BEARER

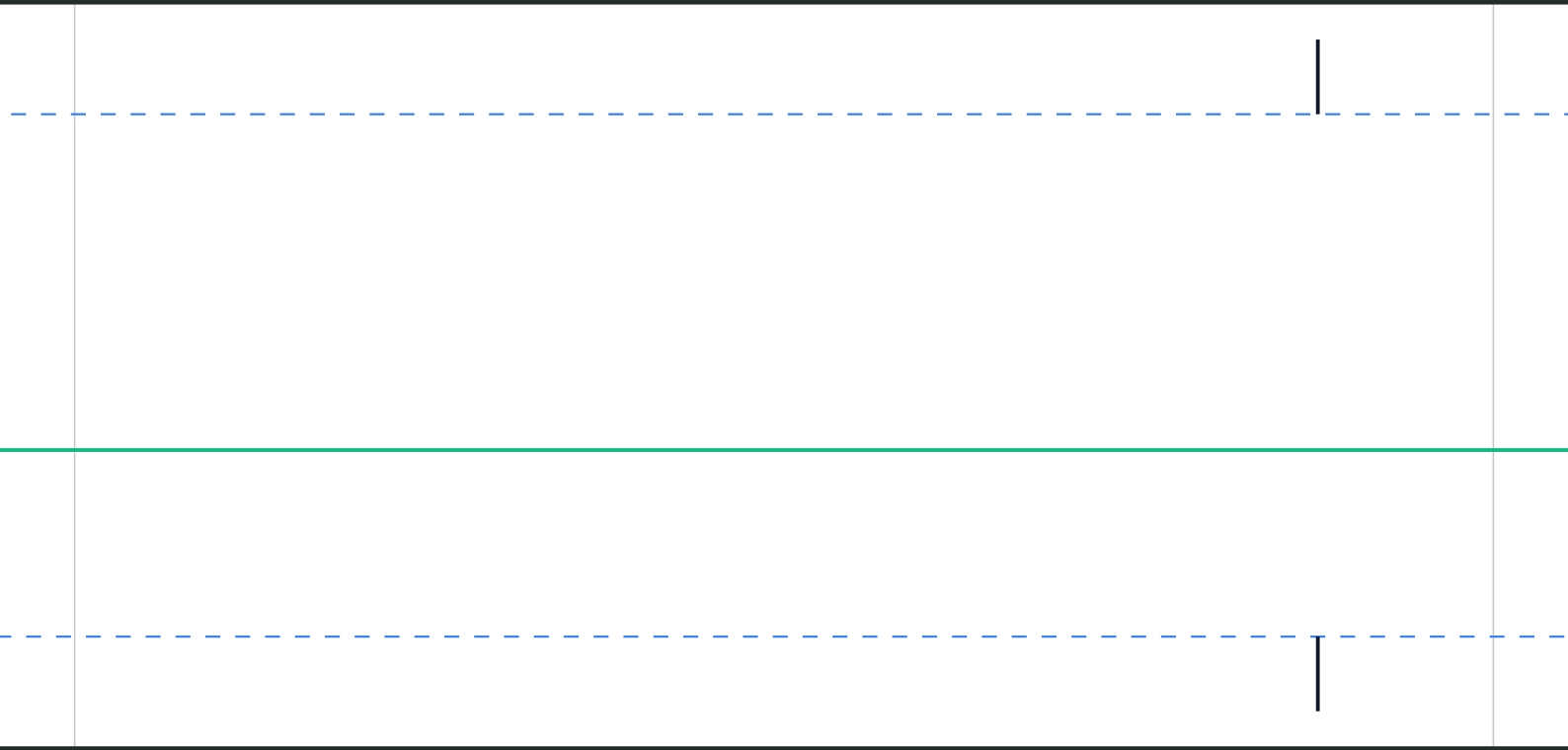
CUT 1 PAIR (Left & Right)

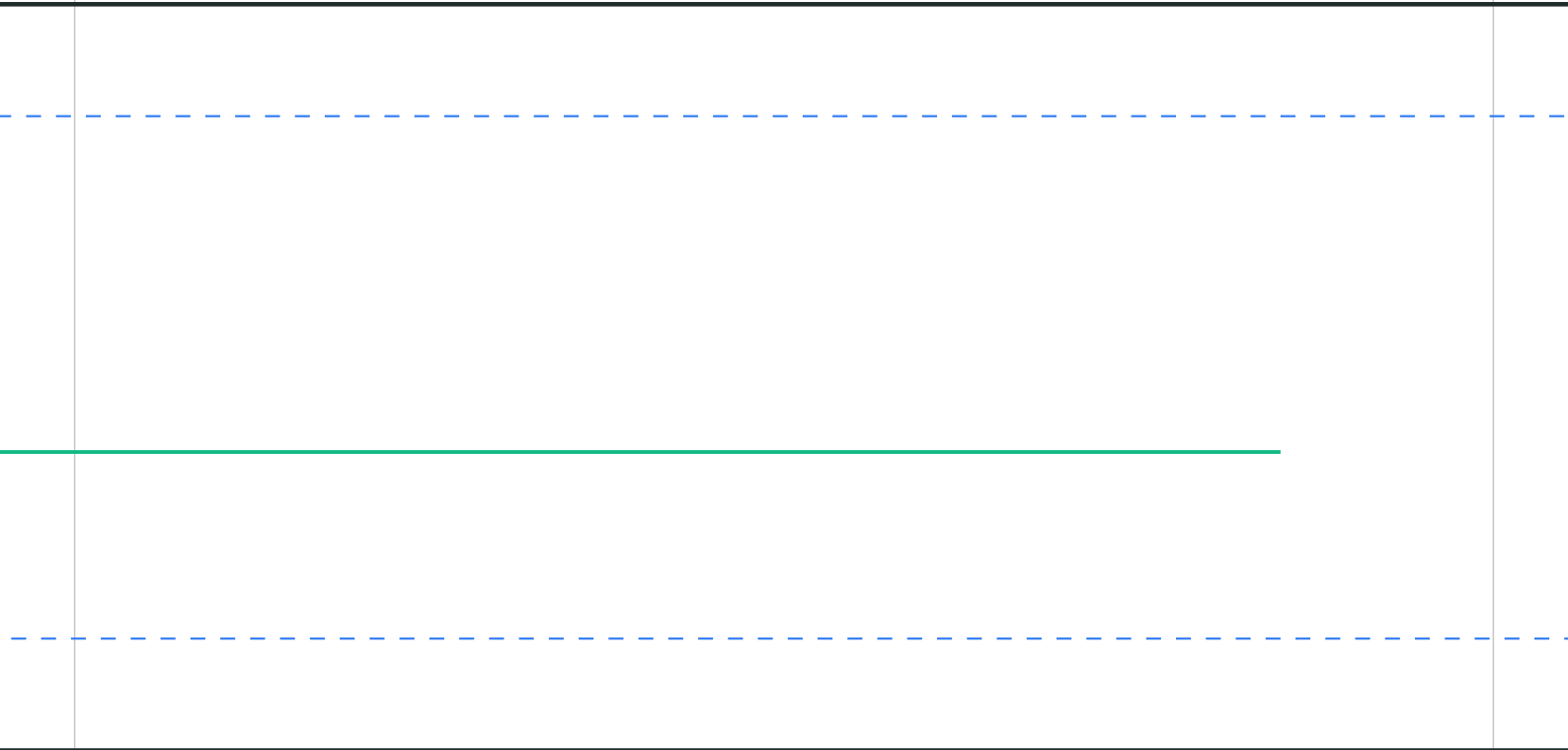
STRAIGHT FOLDED WAISTBAND

CUT 1 + 1 INTERFACING | Self Fabric + Interfacing

Fold lengthwise along center line | Interface outer half

+15mm Seam Allowance







TROUSER FRONT

CUT 1 PAIR (Left & Right) | Place on fold

Cut 2 mirrored plies through folded fabric |

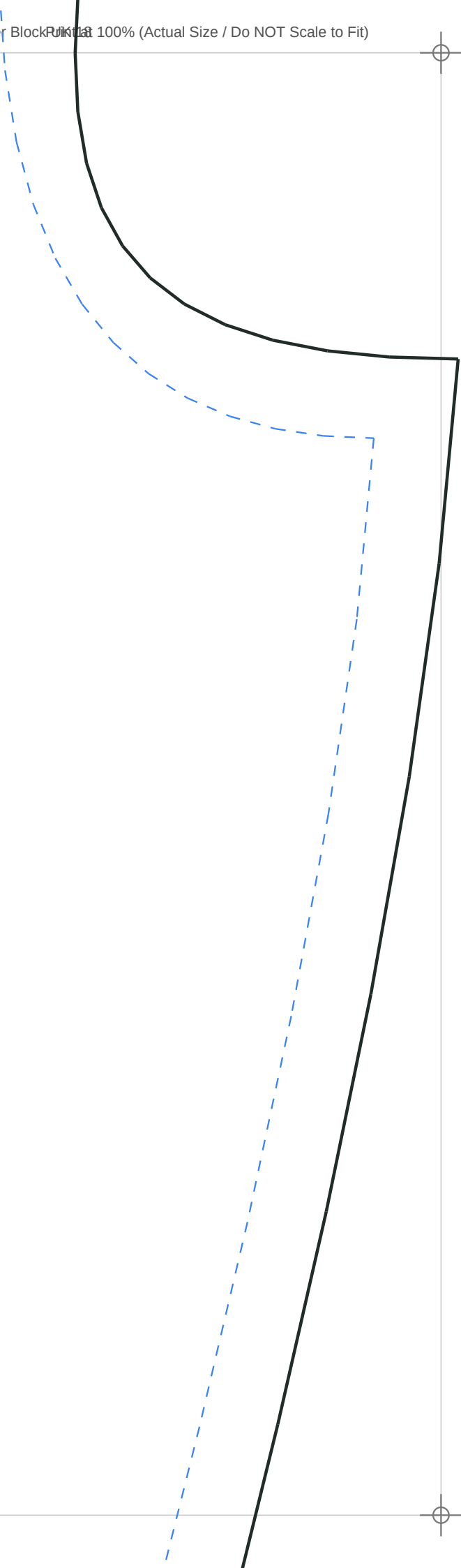
+15mm Seam Allowance

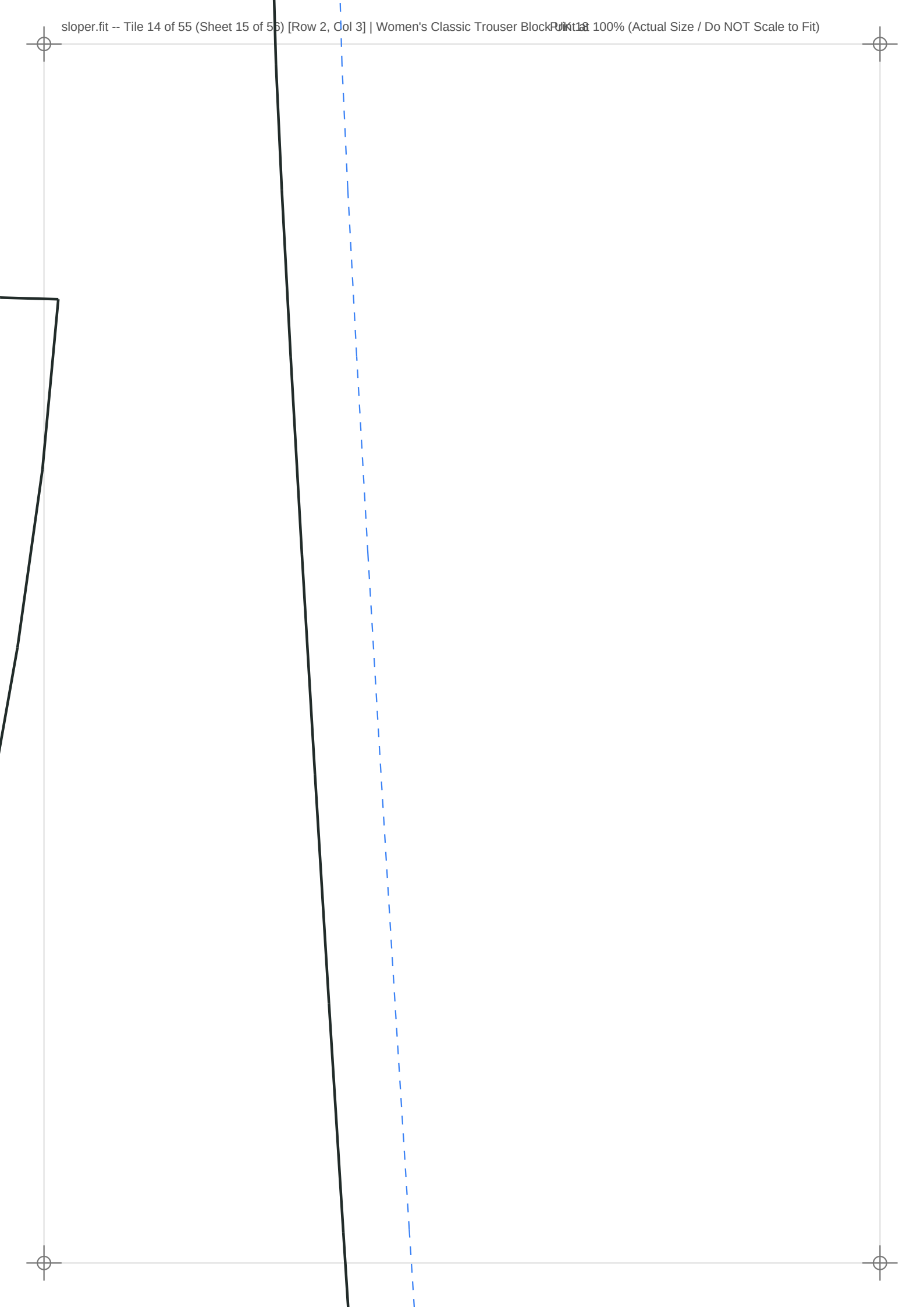
USER FRONT LEG

(right) | Place on folded fabric. | Self Fabric

through folded fabric | Do NOT cut on fold line

.5mm Seam Allowance



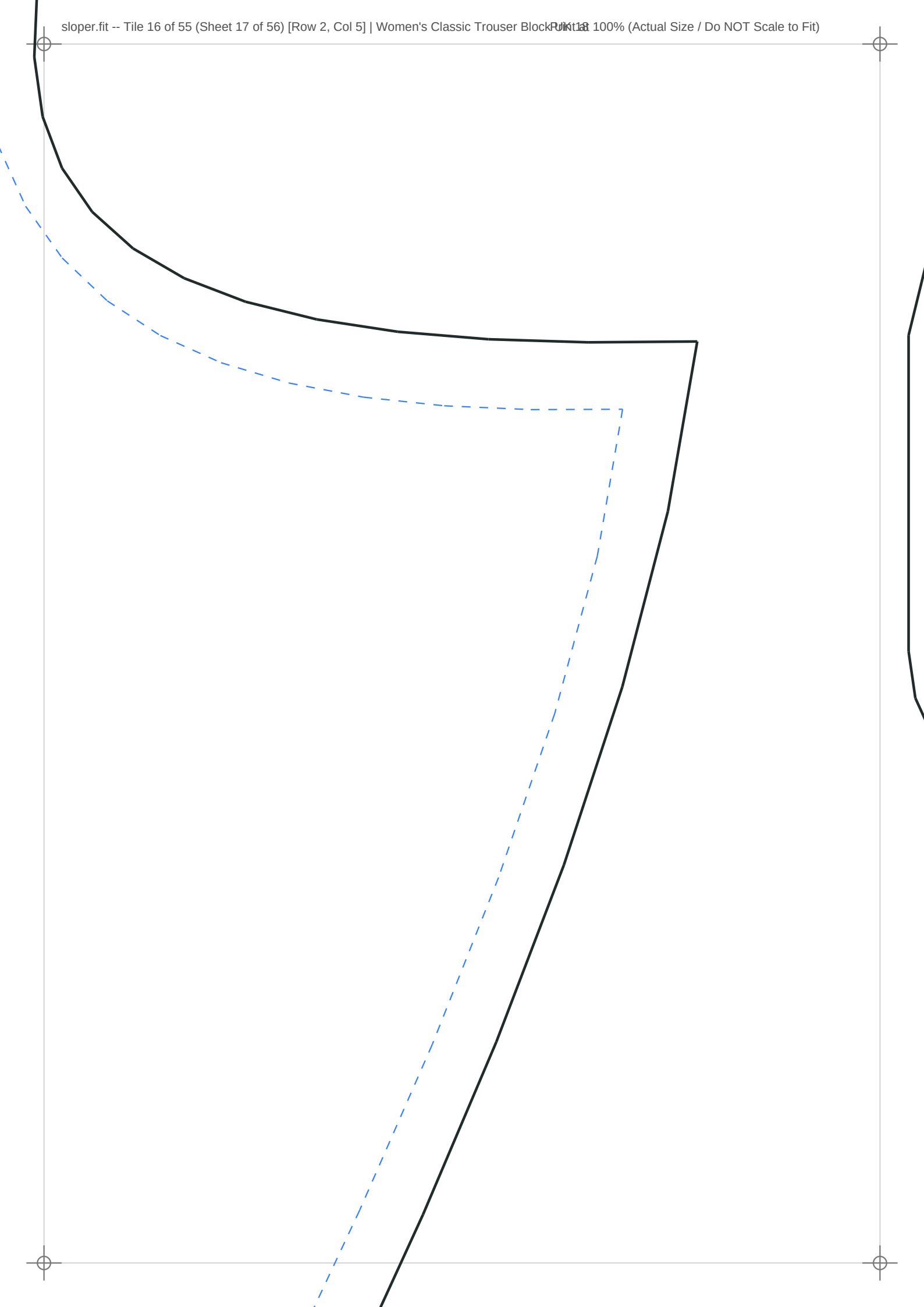


TROUSER BACK LEG

CUT 1 PAIR (Left & Right) | Place on folded fabric. | Self Fabric

Cut 2 mirrored plies through folded fabric | Do NOT cut on fold line

+15mm Seam Allowance



TROUSER SLANT POCKET BAG

CUT 1 PAIR (Left & Right) | Place
on folded fabric. | Lining /
Pocketing Fabric

Pocket lining | Cut 2 mirrored plies
through folded fabric

+15mm Seam Allowance

GRAINLINE

**TROUSER POCKET
FACING BEARER**

CUT 1 PAIR (Left &
Right) | Place on
folded fabric. | Self
Fabric

Self fabric | Cut 2
mirrored plies through
folded fabric

+15mm Seam Allowance

GRAINLINE

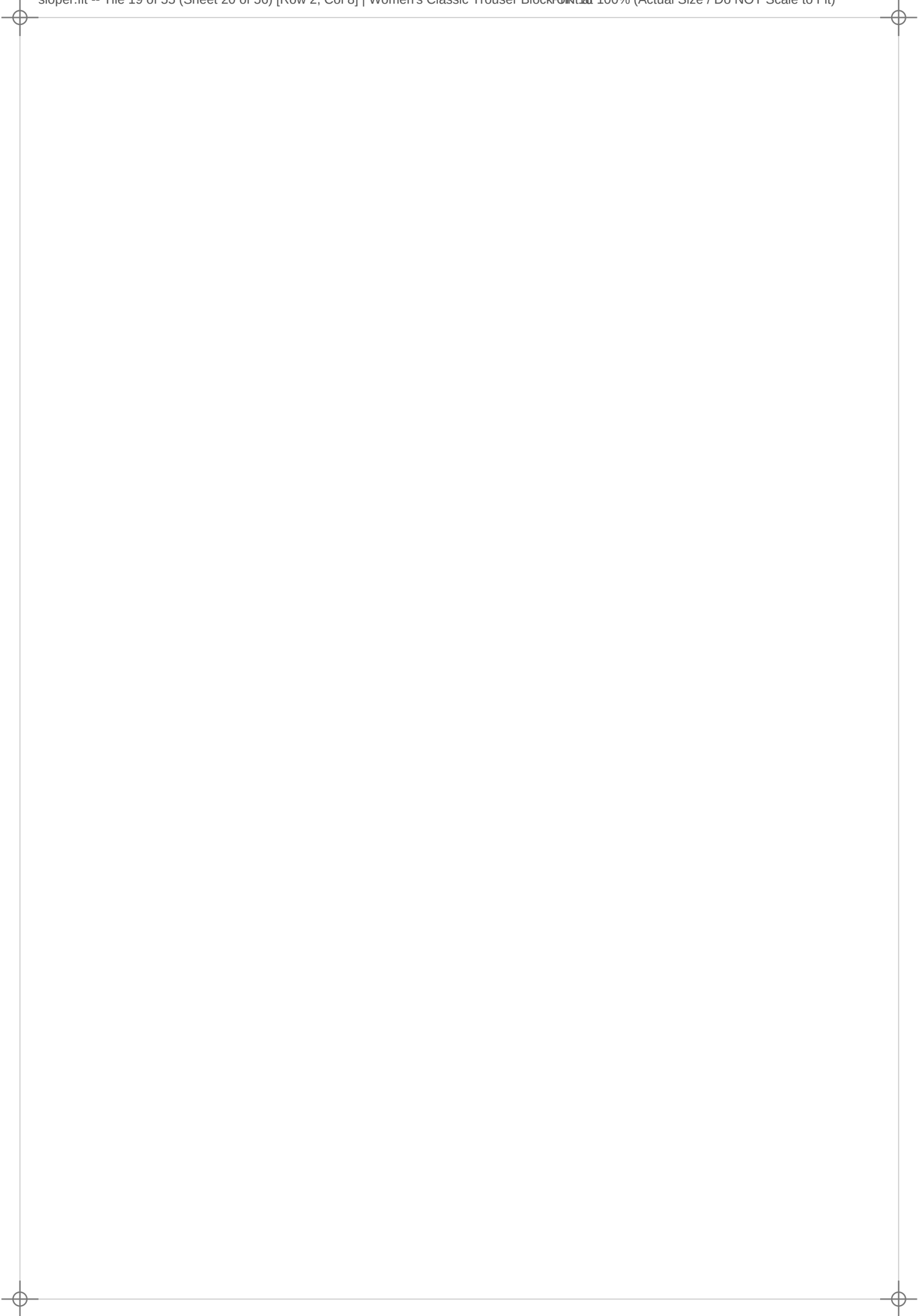
**TROUSER
J-FLY
SHIELD
GUARD**

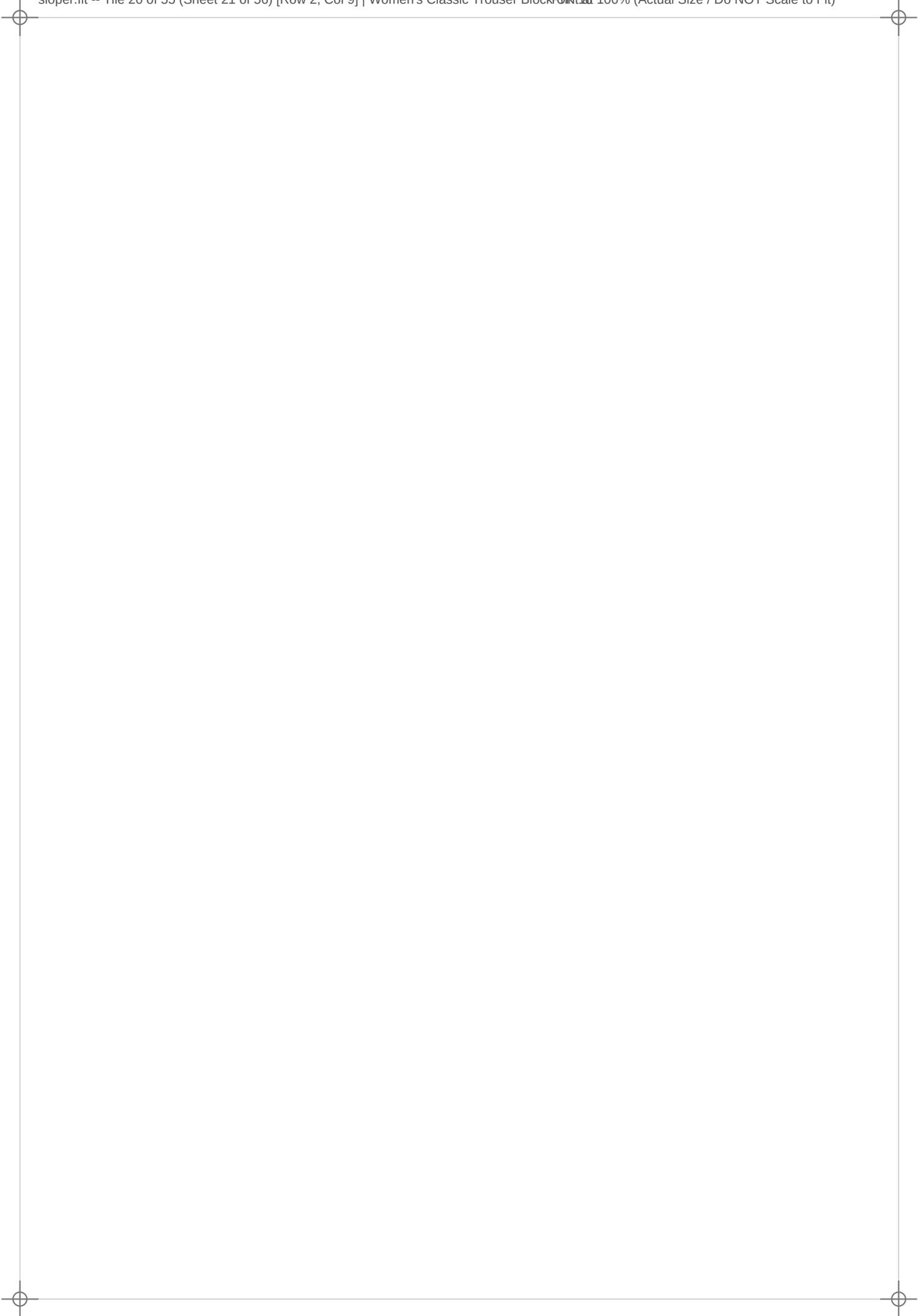
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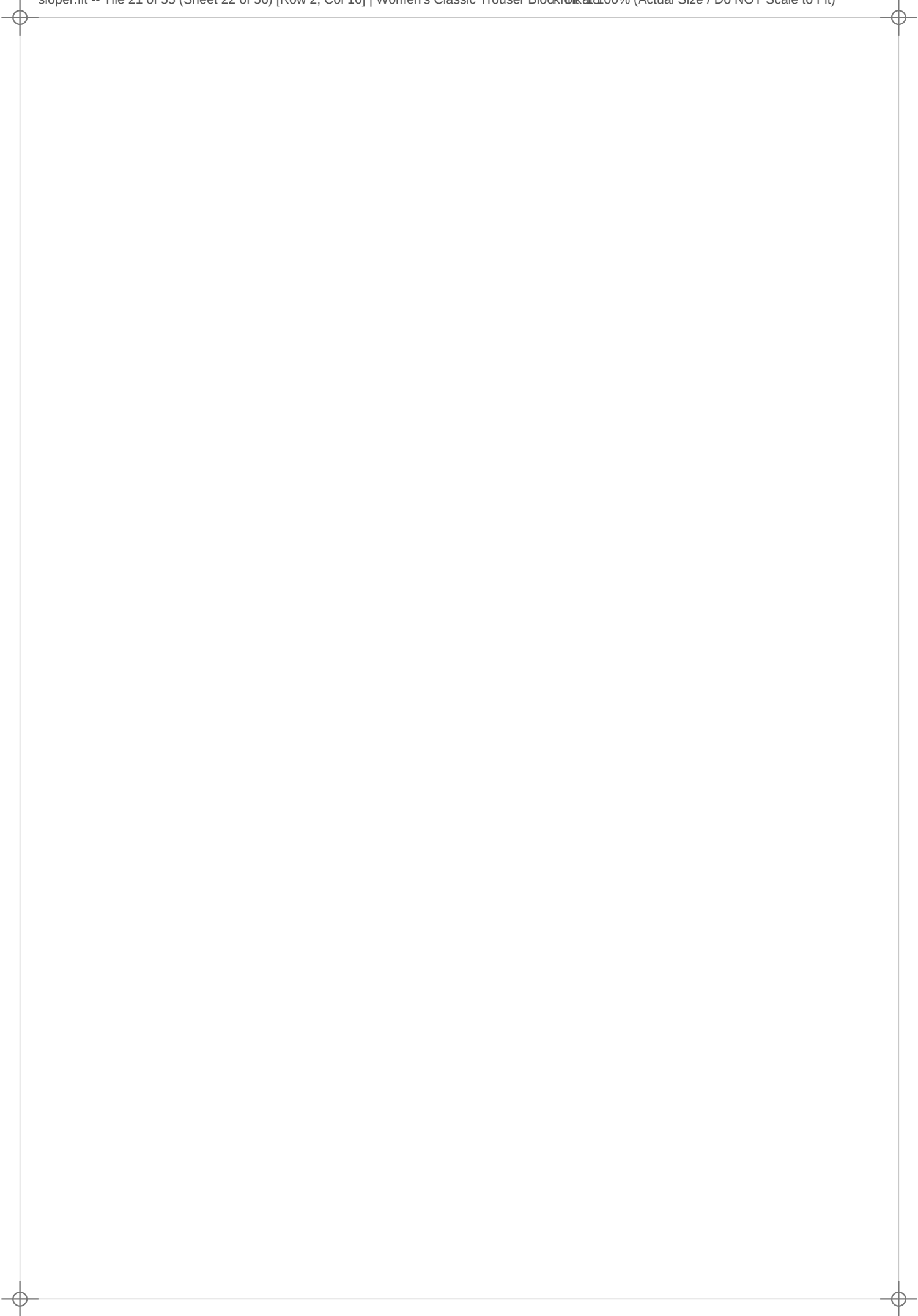
CUT 1 + 1
INTERFACING |
Self Fabric +
Interfacing

Self fabric | Fly
zipper underlay
guard

+15mm Seam Allowance



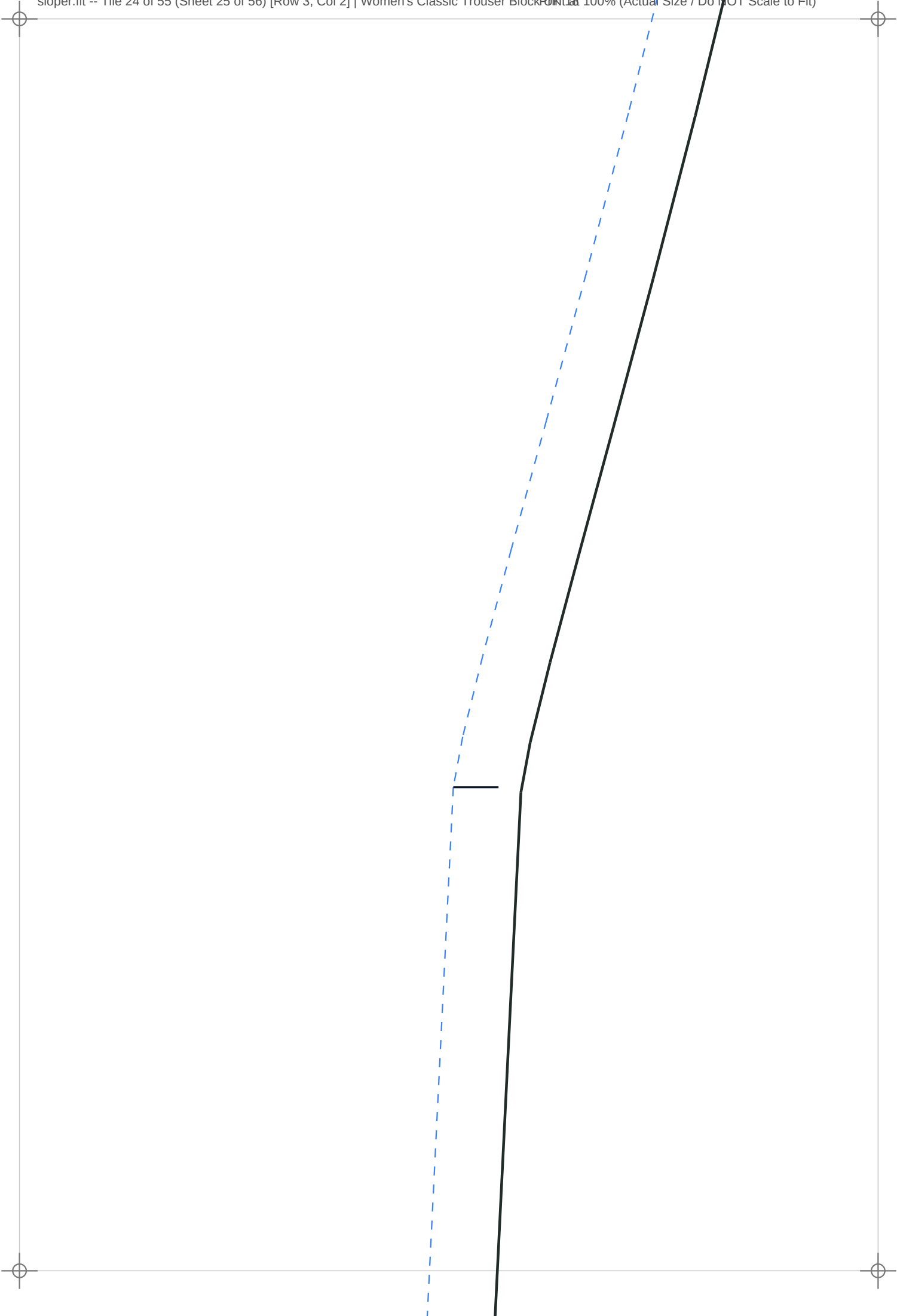


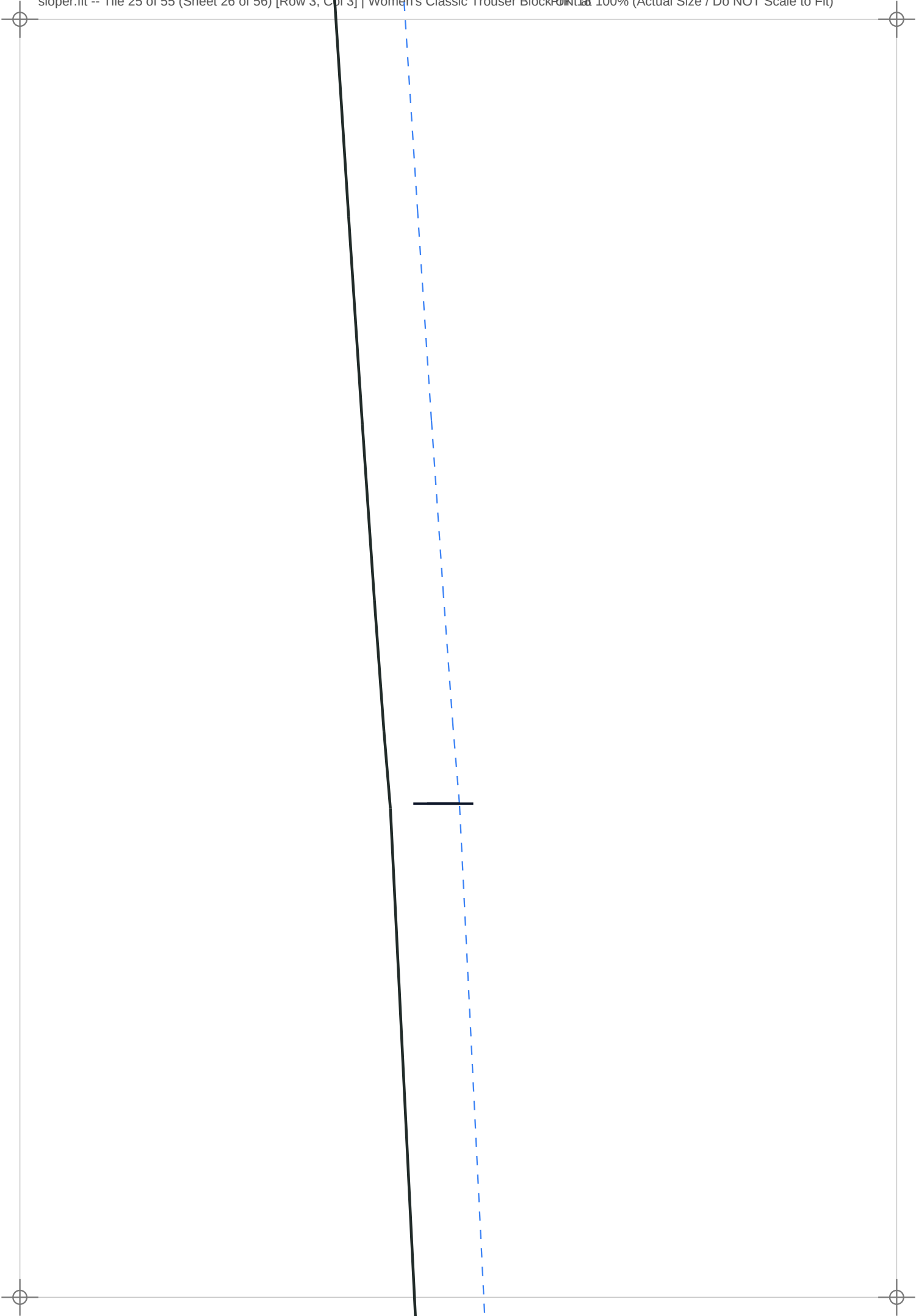




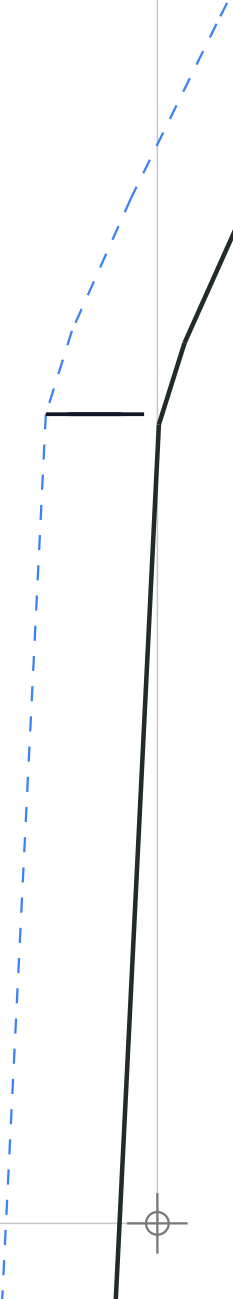
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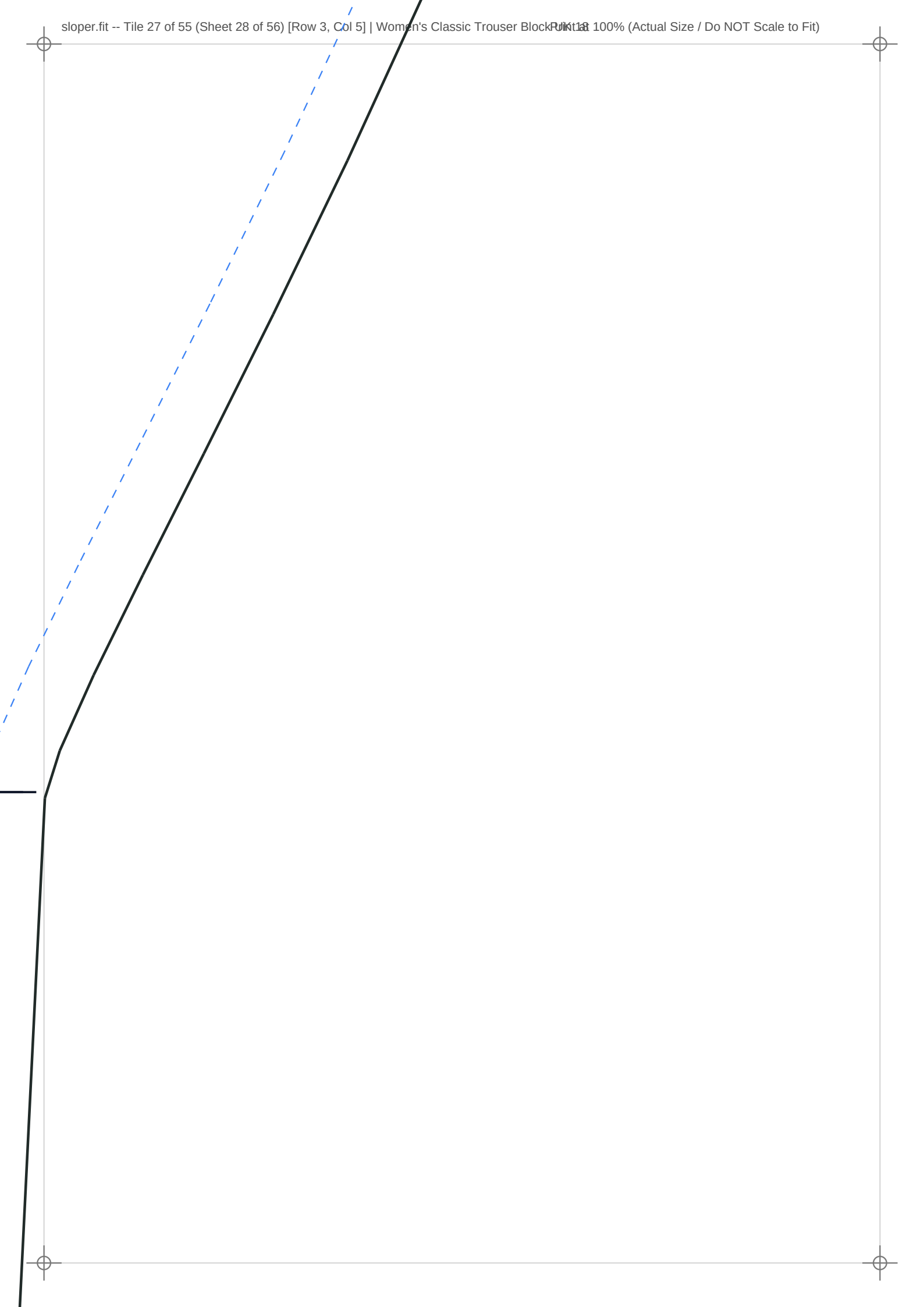


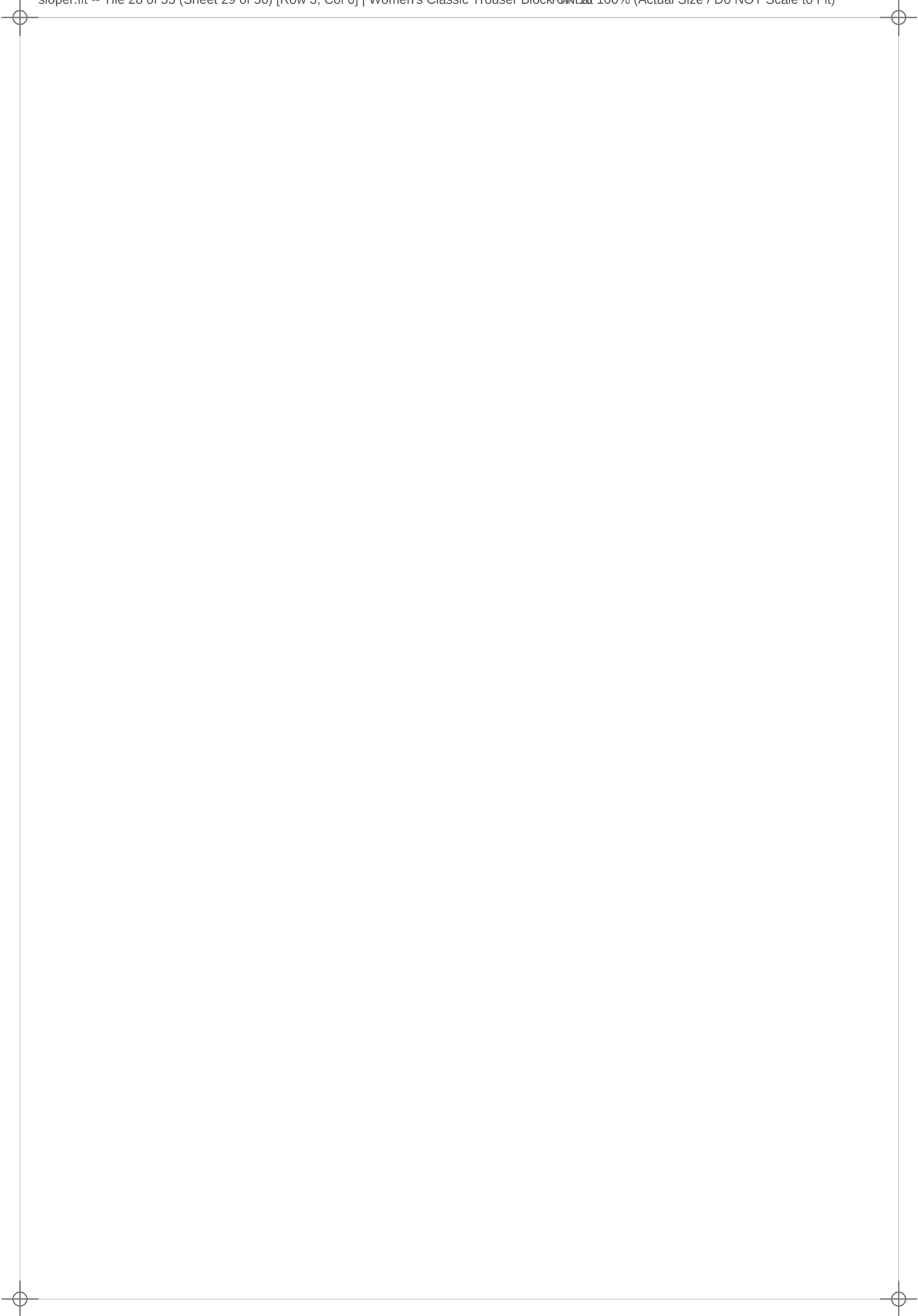




GRAINLINE







Self fabric | Fly
zipper underlay
guard
+15mm Seam Allowance

