

sloper.fit -- CALIBRATION TEST SHEET & PATTERN OVERVIEW

GARMENT: WOMEN'S CLASSIC TROUSER BLOCK UK 14 | PROFILE: UK 14 / US 10 / EU 42 (E) | SEAM ALLOWANCE: 15mm | Hash: 27f43



PHYSICAL SCALE VERIFICATION INSTRUCTIONS FOR SEWERS

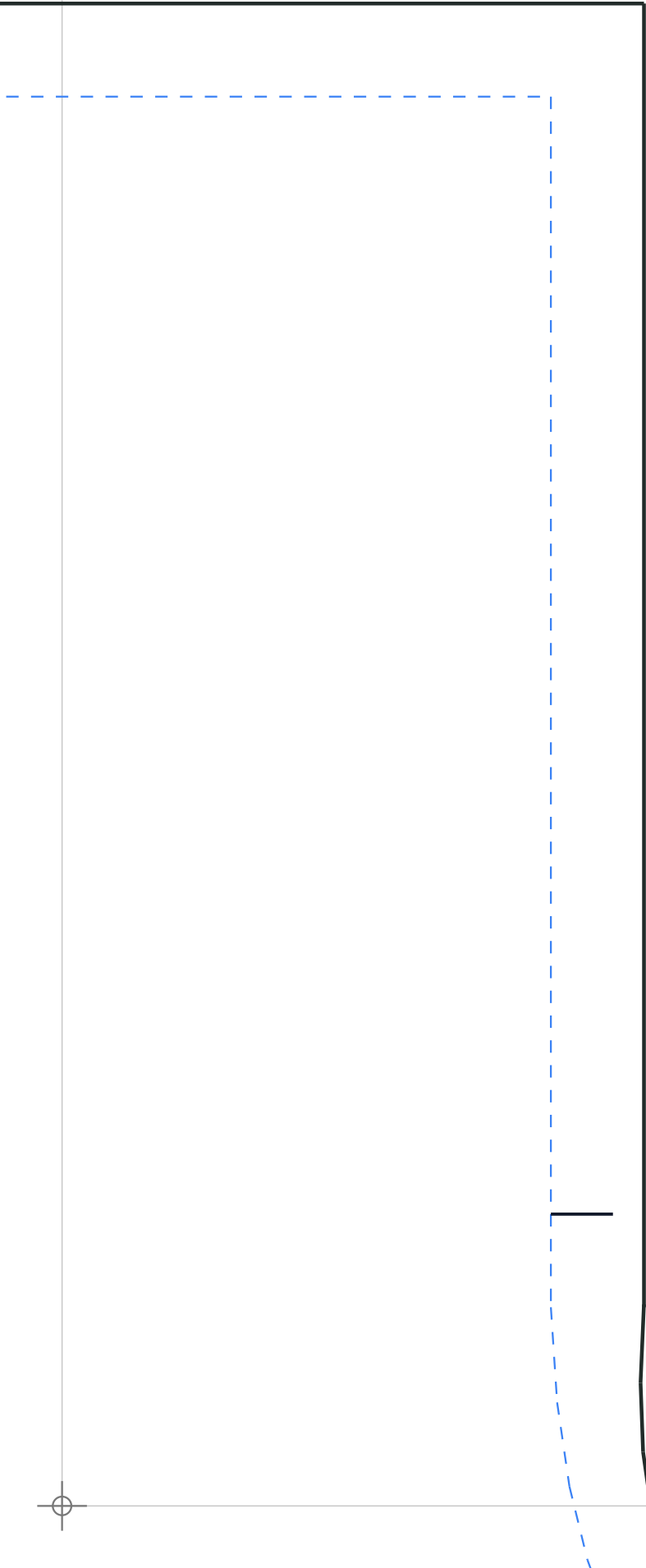
- 1. Printer Setup:** Print this Page 1 alone. In your printer dialogue, set Page Scaling to "Actual Size" or "100%". Turn OFF "Fit to Printable Area" or "Shrink oversized pages".
- 2. Ruler Check:** Measure the outer black box above with a physical millimeter ruler. It must measure exactly 100 mm x 100 mm (10.0 cm / 3.94 in). If off by even 1-2mm, the garment will fit incorrectly.
- 3. Print Pattern:** Once 100mm scale is verified, proceed to print Sheets 2 through 51 (the 10 x 5 pattern tile grid).

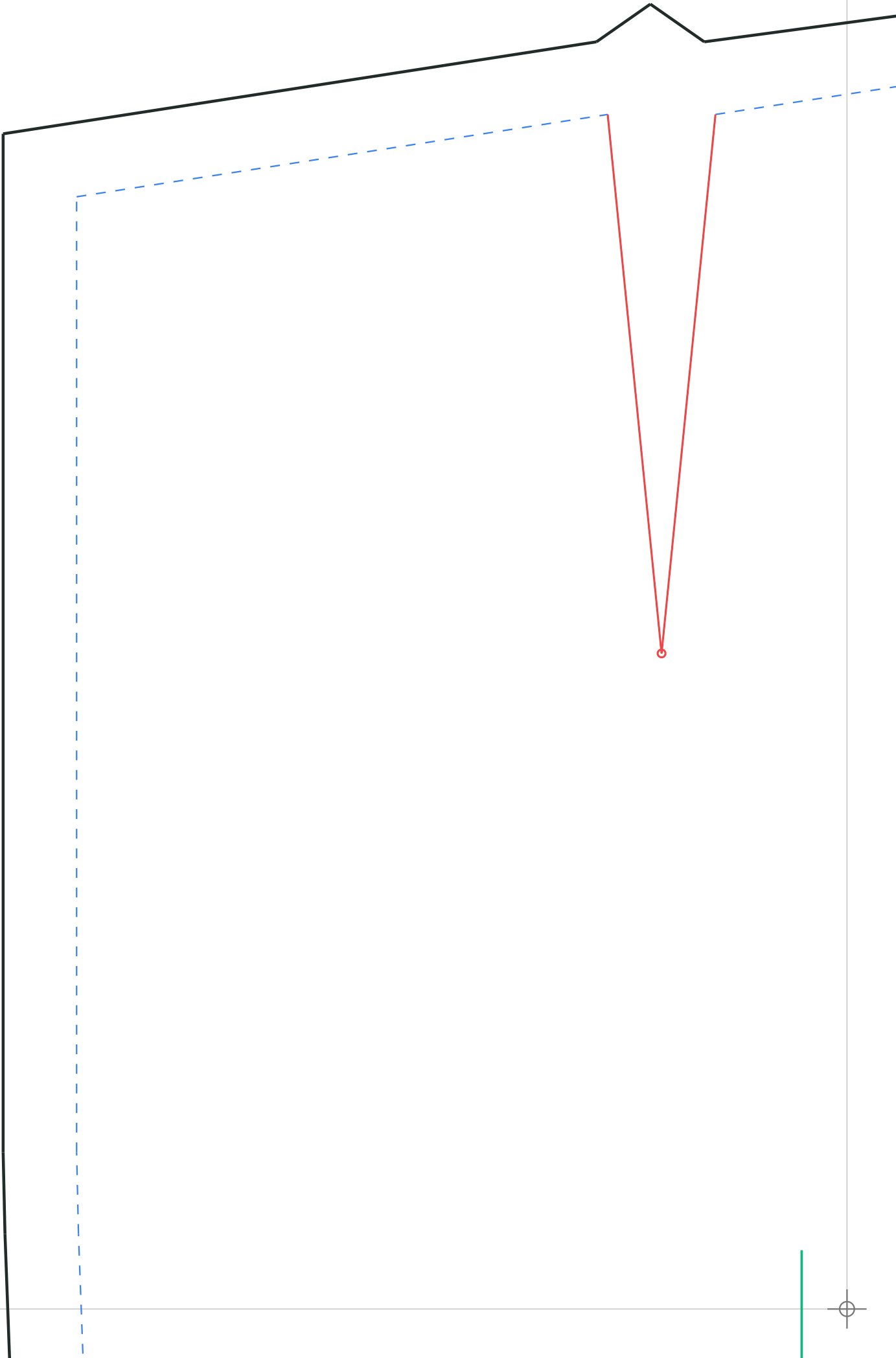
PATTERN TILE ASSEMBLY GRID (10 COLUMNS x 5 ROWS = 50 TILES)

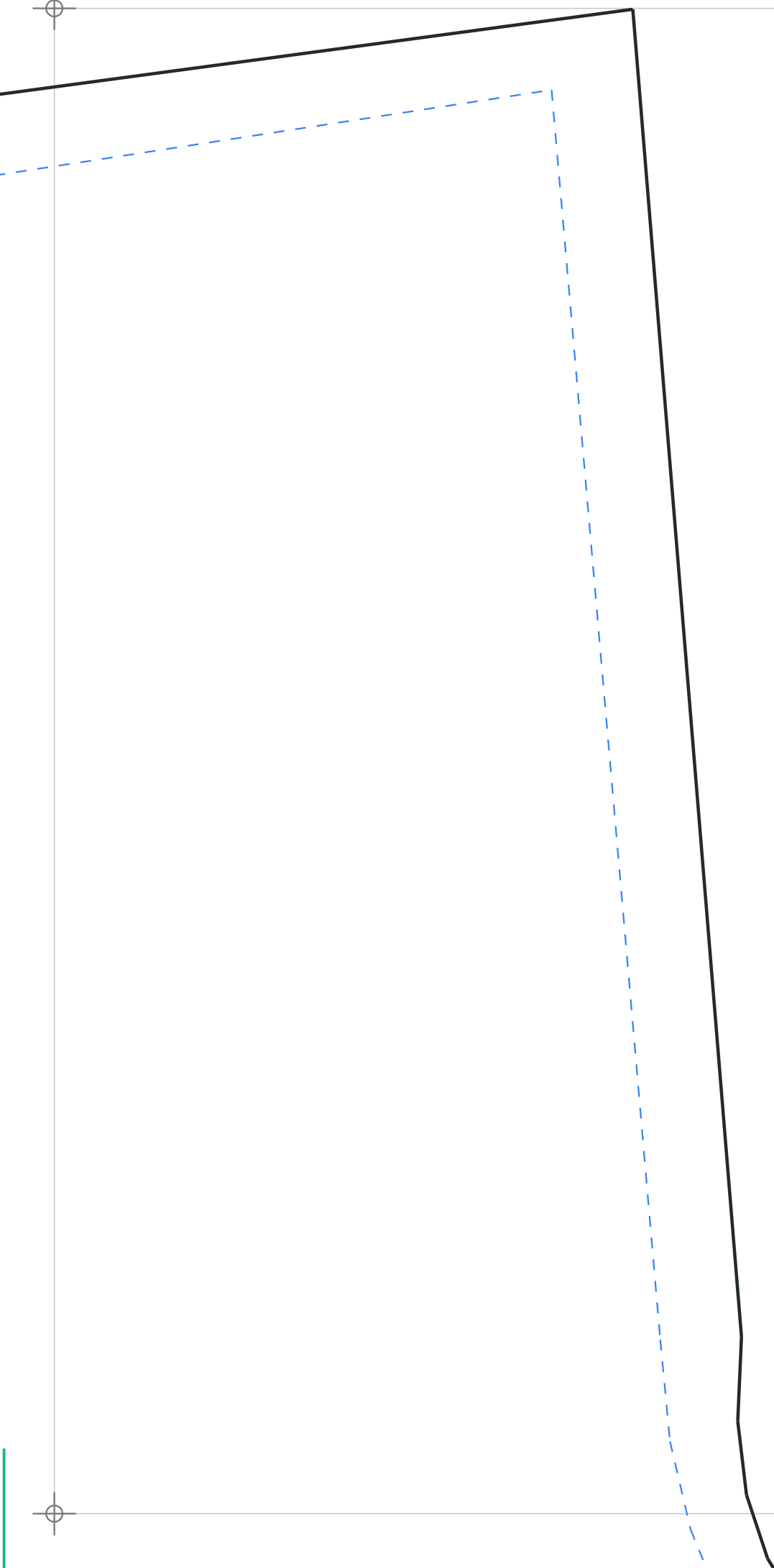
Trim right and bottom border lines along dashed cutlines. Align corner crosshairs and tape sheets together in numerical sequence:

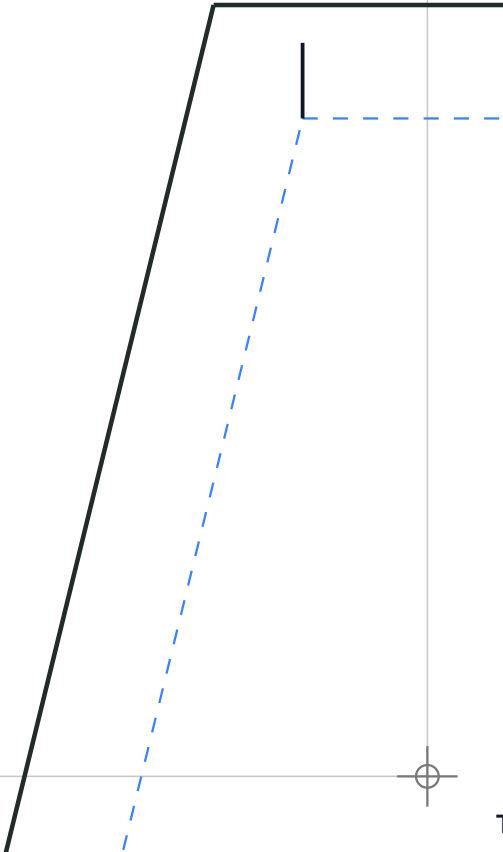
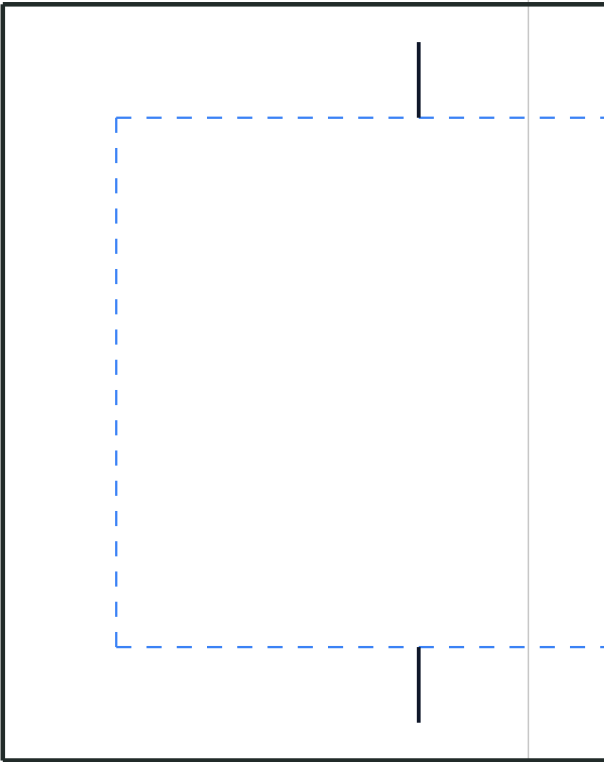
p.2	p.3	p.4	p.5	p.6	p.7	p.8	p.9	p.10	p.11
p.12	p.13	p.14	p.15	p.16	p.17	p.18	p.19	p.20	p.21
p.22	p.23	p.24	p.25	p.26	p.27	p.28	p.29	p.30	p.31
p.32	p.33	p.34	p.35	p.36	p.37	p.38	p.39	p.40	p.41
p.42	p.43	p.44	p.45	p.46	p.47	p.48	p.49	p.50	p.51













STRAIGHT FOLDED WAISTBAND

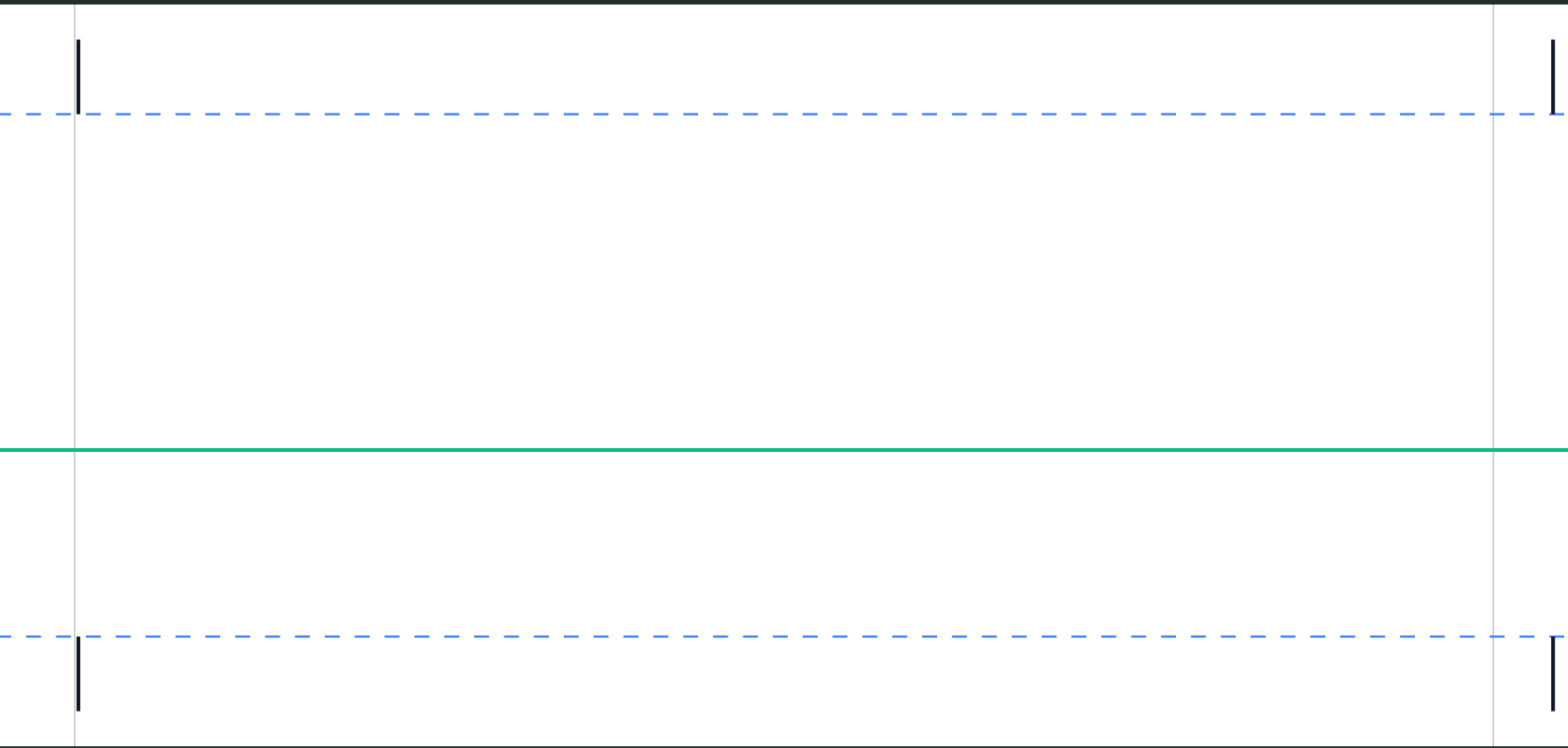
CUT 1 + 1 INTERFACING | Self Fabric + Interfacing

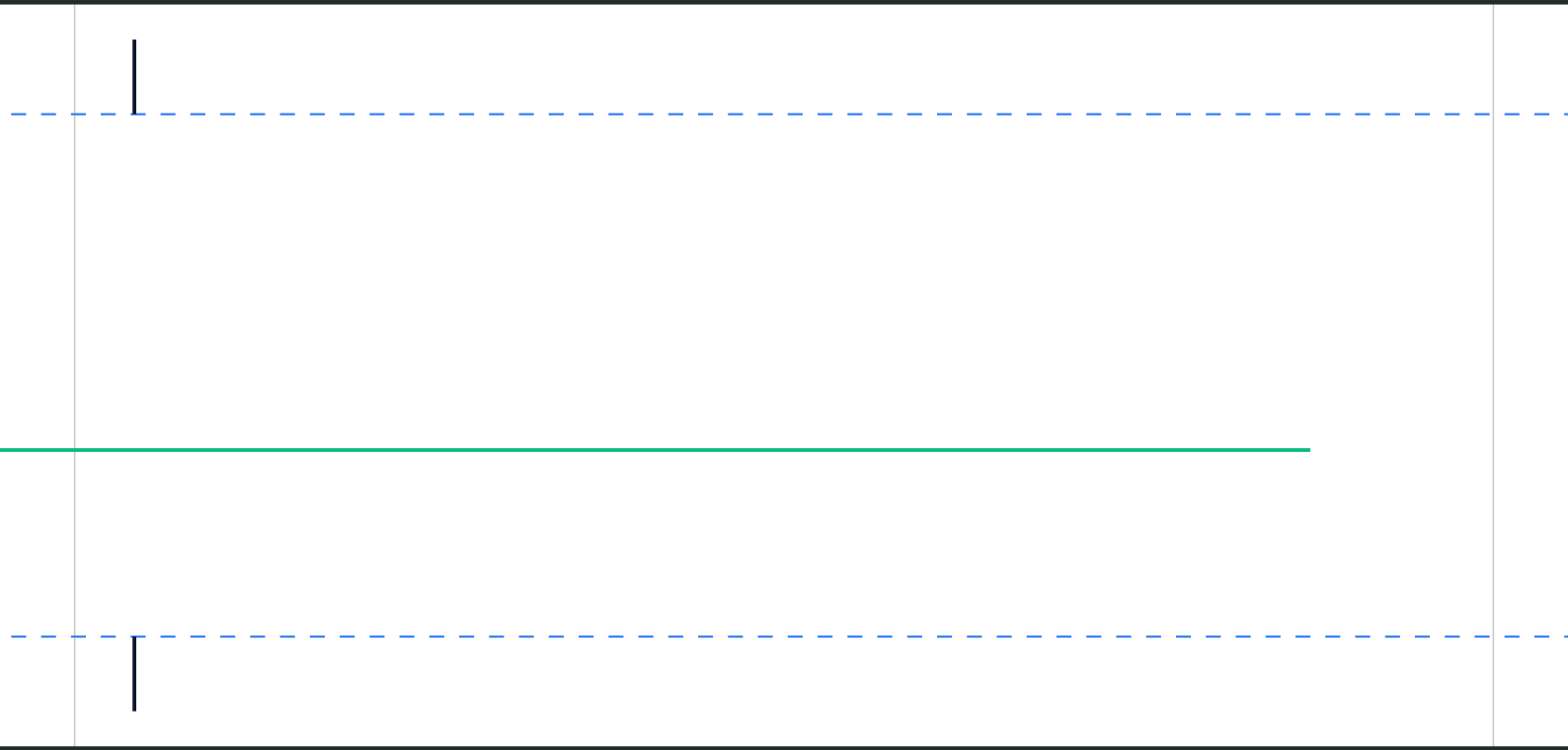
Fold lengthwise along center line | Interface outer half

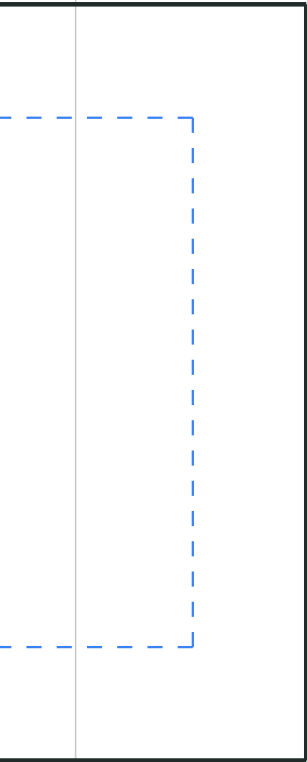
+15mm Seam Allowance

TROUSER POCKET
FACING BEARER

CUT 1 PAIR (Left & Right)







TROUSER FRONT LEG

CUT 1 PAIR (Left & Right) | Place on folded fabric. | S

Cut 2 mirrored plies through folded fabric | Do NOT cut on fol

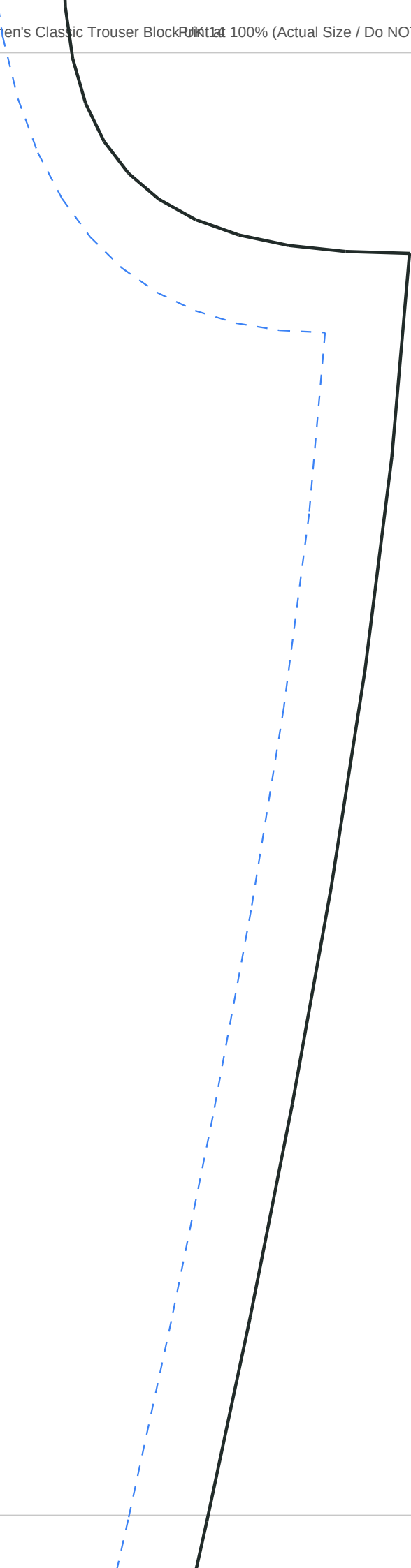
+15mm Seam Allowance

NT LEG

of folded fabric. | Self Fabric

ic | Do NOT cut on fold line

wance



CUT 1 PAIR (Left & Right)

Cut 2 mirrored

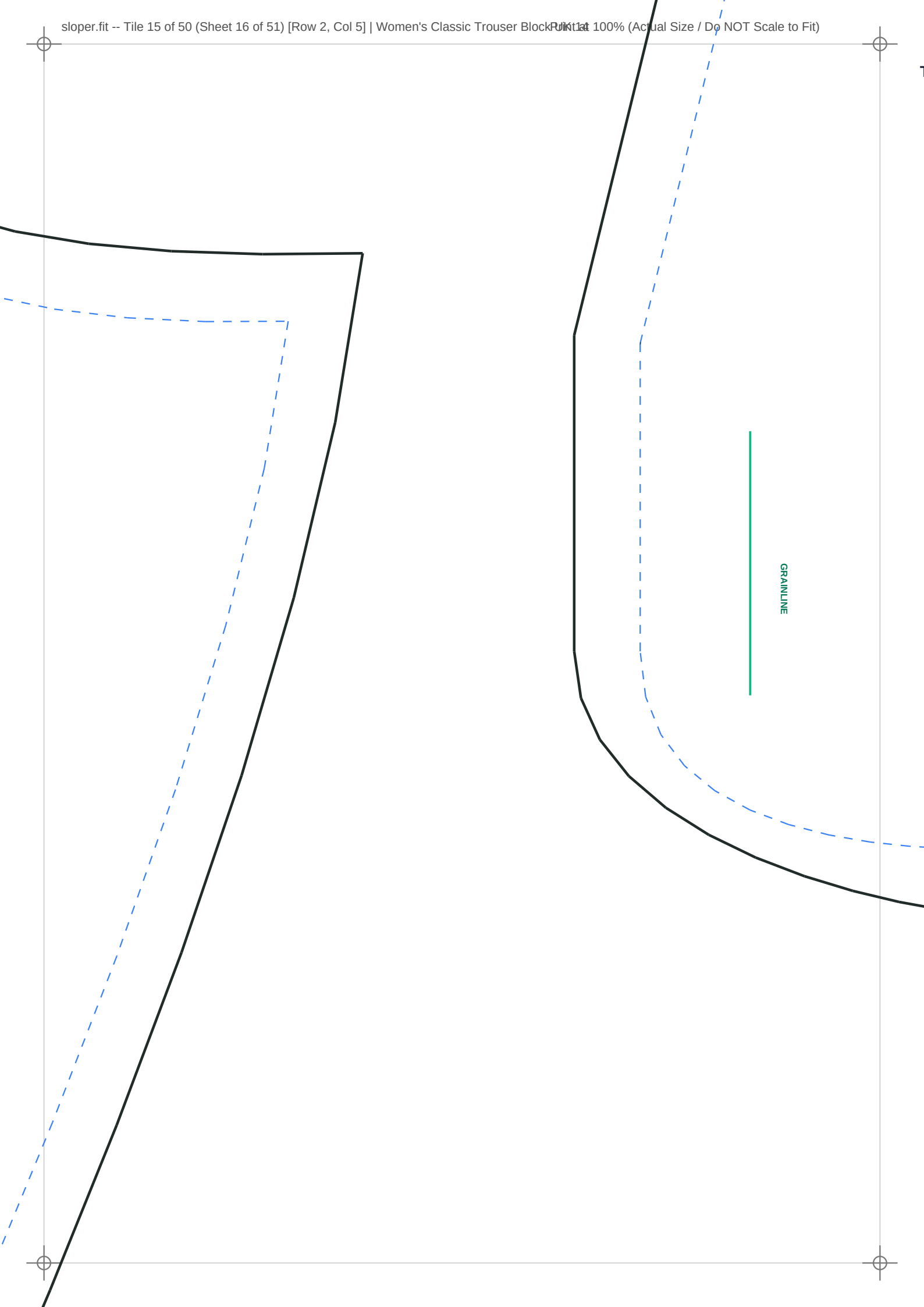
Point A

TROUSER BACK LEG

CUT 1 PAIR (Left & Right) | Place on folded fabric. | Self Fabric

Cut 2 mirrored plies through folded fabric | Do NOT cut on fold line

+15mm Seam Allowance



TROUSER SLANT POCKET BAG

CUT 1 PAIR (Left & Right) | Place
on folded fabric. | Lining /
Pocketing Fabric

Pocket lining | Cut 2 mirrored plies
through folded fabric

+15mm Seam Allowance

GRAINLINE

TROUSERS
J-FLY
SHIELD
GUARD

GRAINLINE

CUT 1 +
INTERFAC
Self Fabr
Interfaci

Self fabric
zipper unde
guard

+25mm Seam Allowance

**TROUSER POCKET
FACING BEARER**

CUT 1 PAIR (Left &
Right) | Place on
folded fabric. | Self
Fabric

Self fabric | Cut 2
mirrored plies through
folded fabric

+15mm Seam Allowance

GRAINLINE

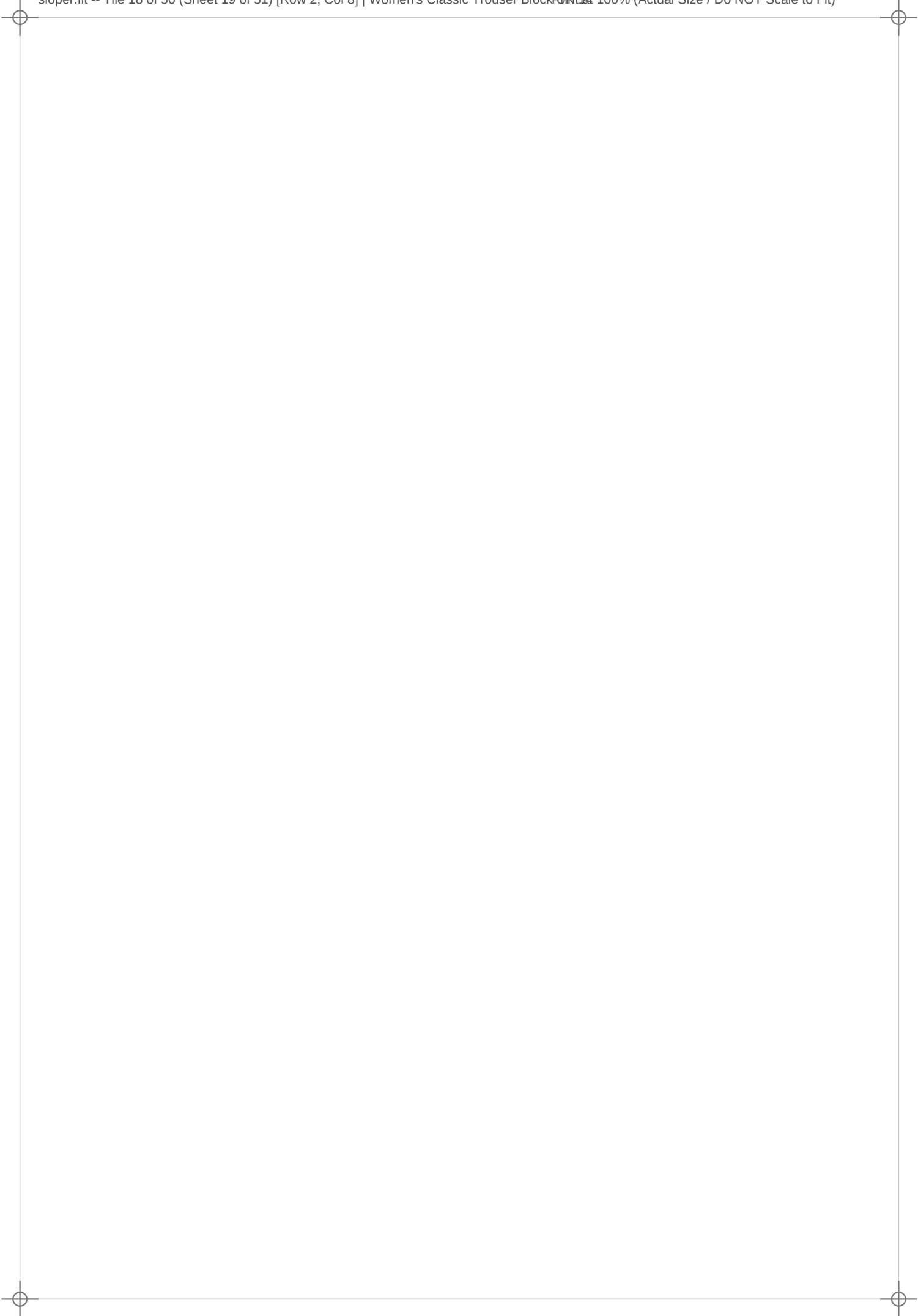
**TROUSER
J-FLY
SHIELD
GUARD**

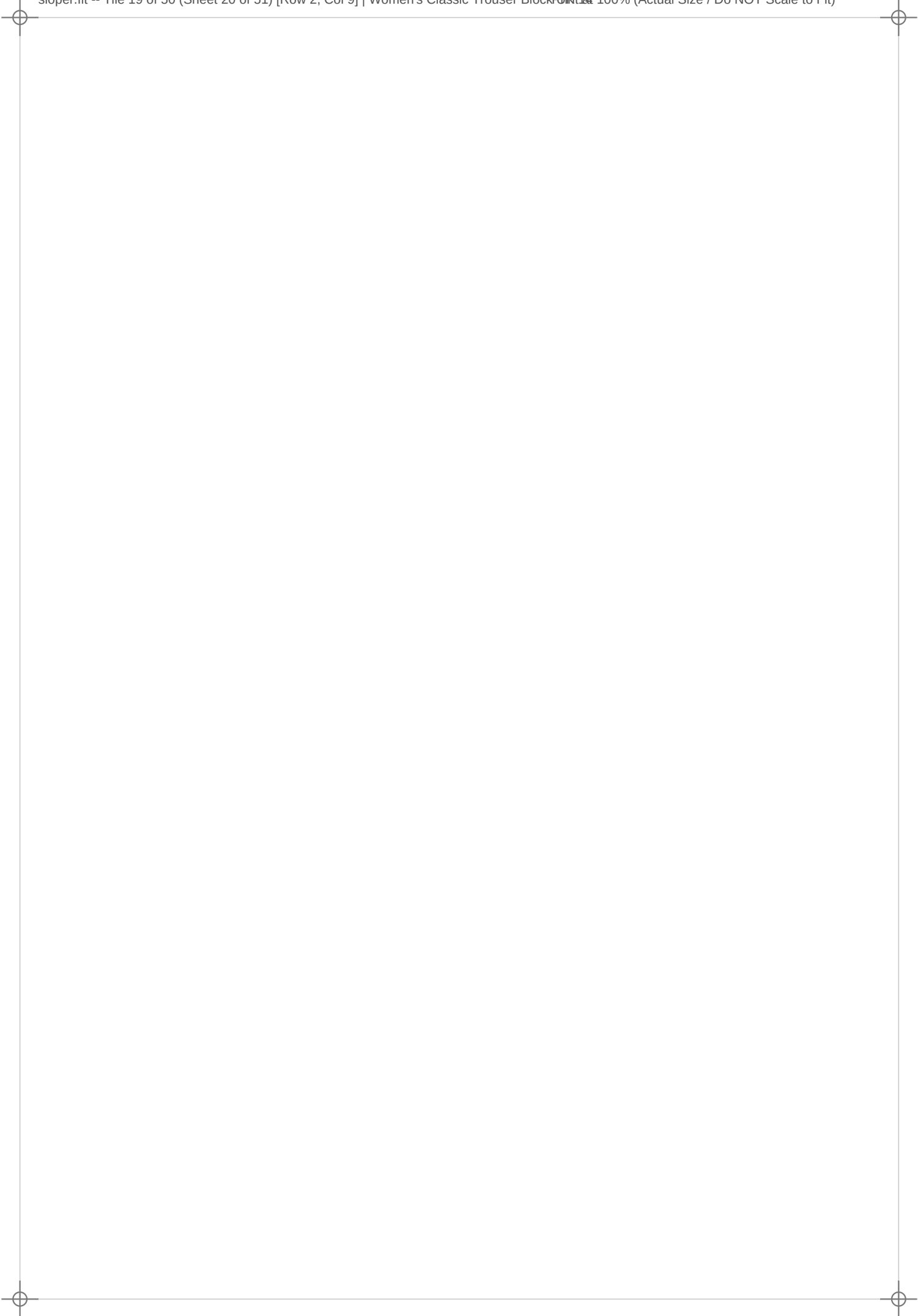
CUT 1 + 1
INTERFACING |
Self Fabric +
Interfacing

Self fabric | Fly
zipper underlay
guard

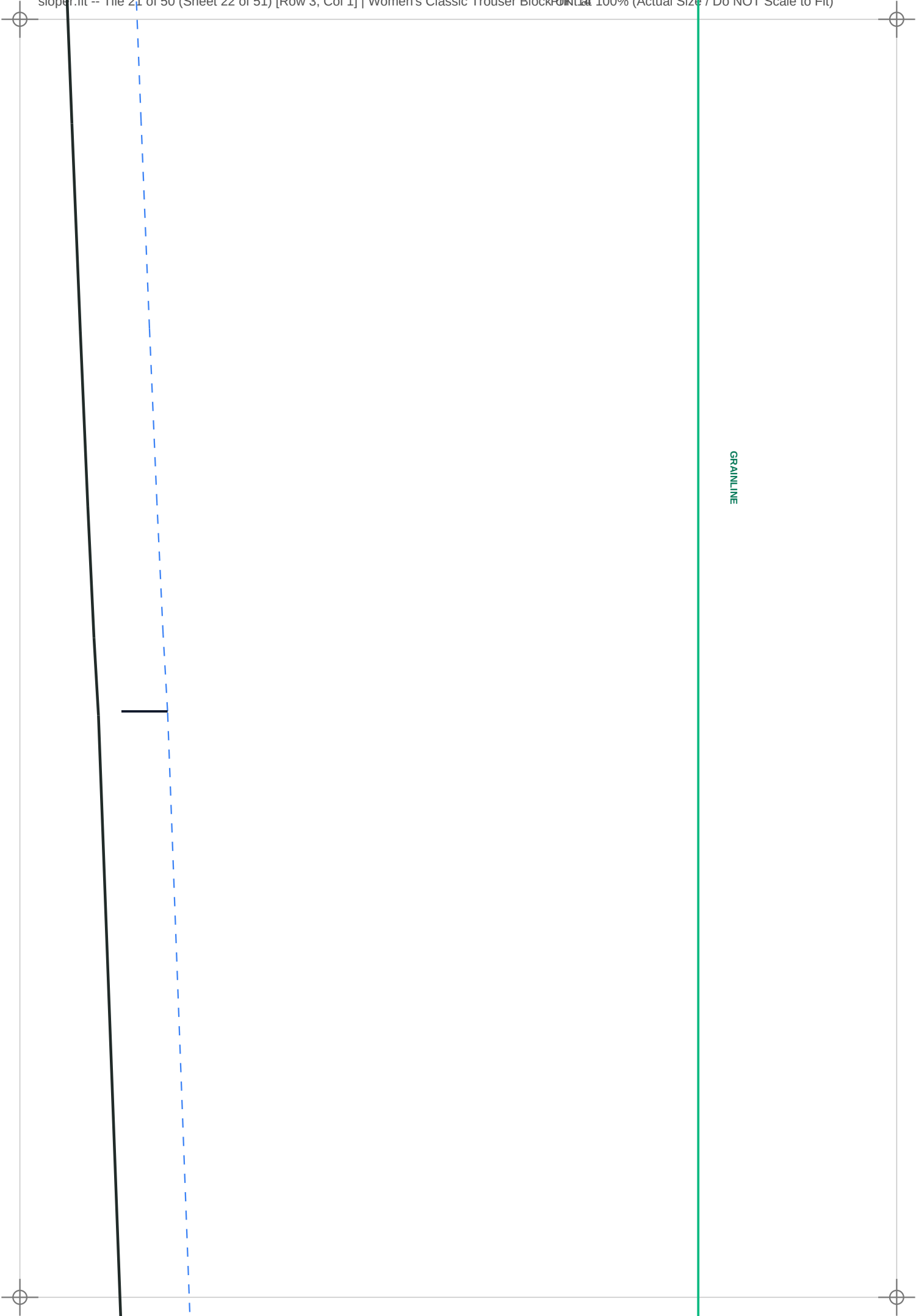
+15mm Seam Allowance

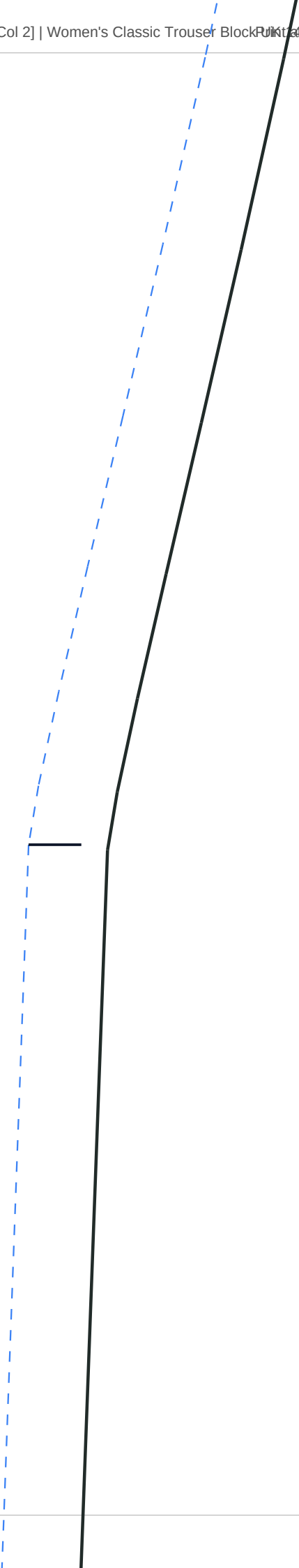
GRAINLINE





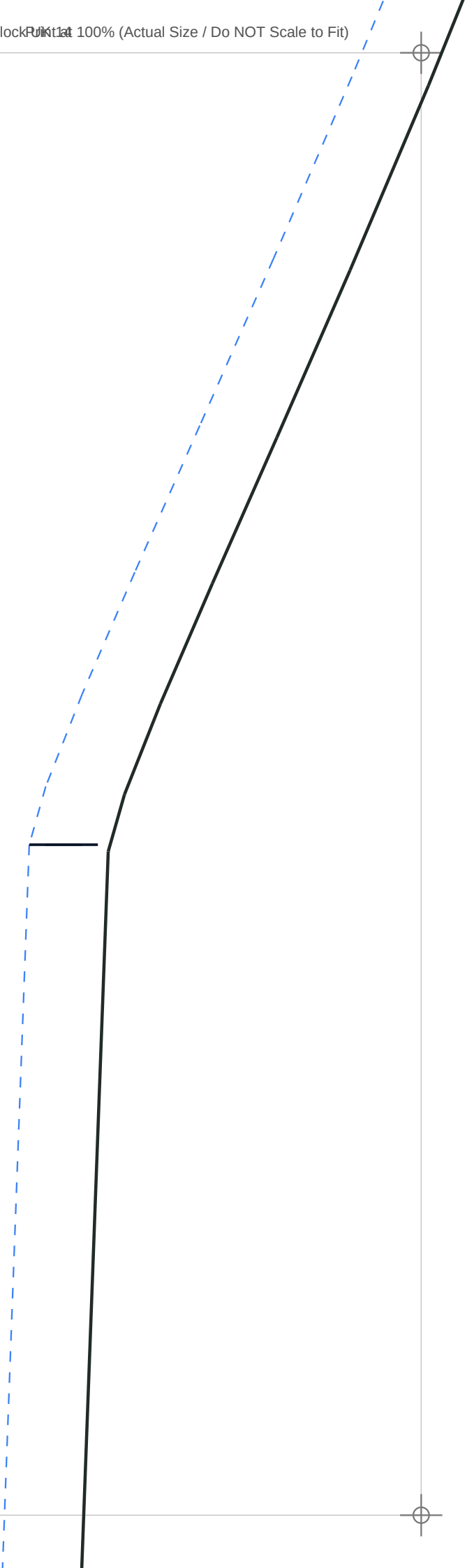


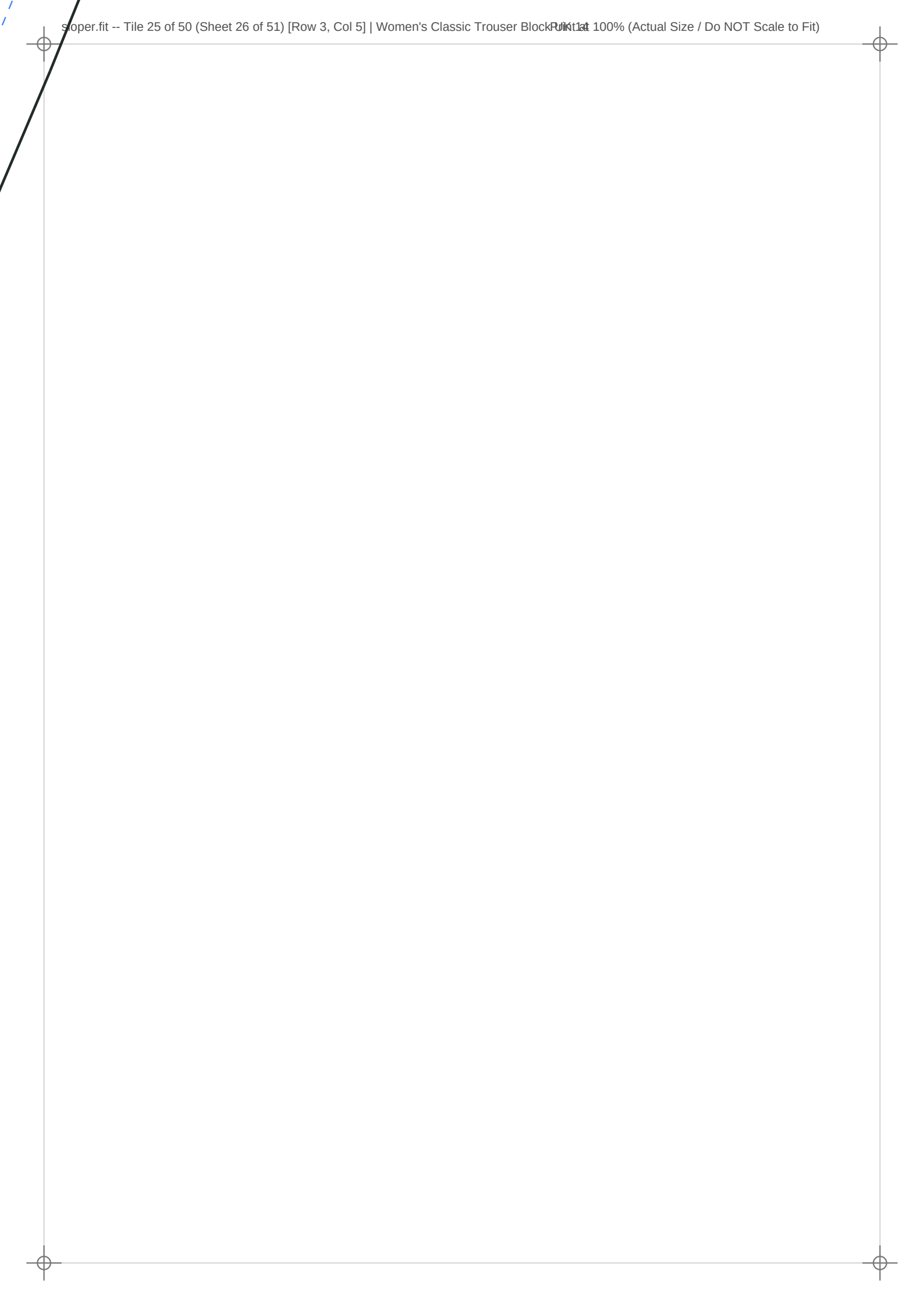




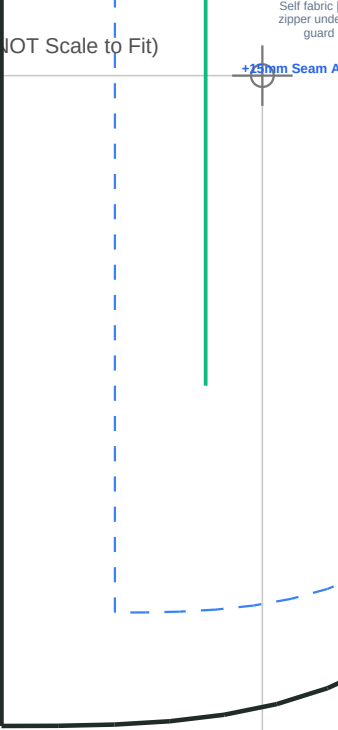
GRAINLINE

GRAINLINE





Self fabric
zipper under
guard
+25mm Seam Allowance



Self fabric | Fly
zipper underlay
guard

sloper.fit -- Tile 27 of 50 (Sheet 28 of 51) [Row 3, Col 7] | Women's Classic Trouser Block Pattern 100% (Actual Size / Do NOT Scale to Fit)

+25mm Seam Allowance

